

# Welcome to ITER



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Head of Controls Division

ITER Organization Central Team

2022 European HDF5 User Group -  
May 31 – June 2, 2022

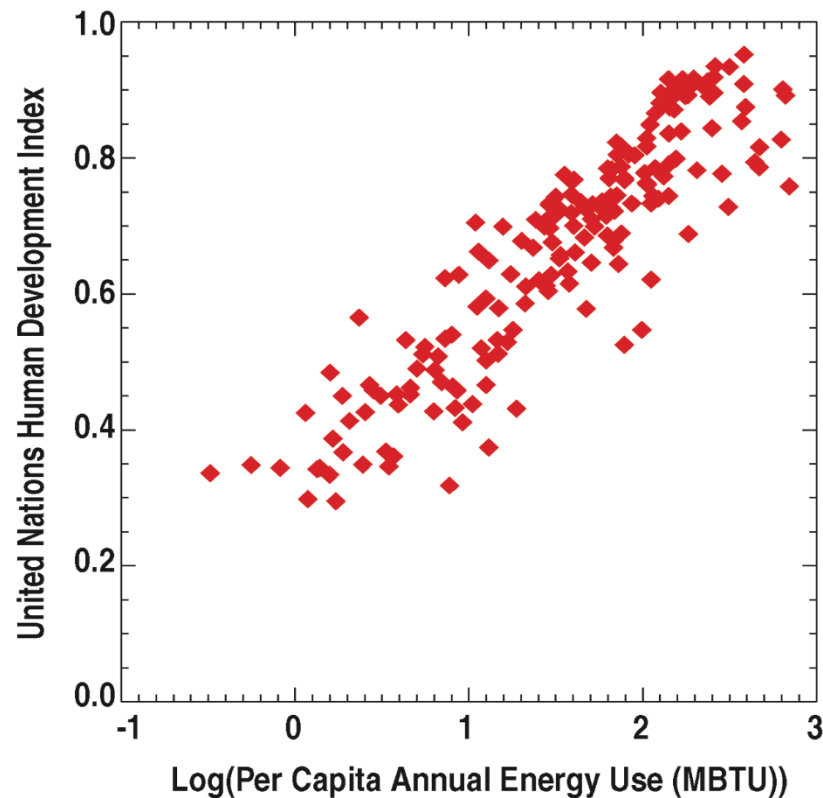
# Outline

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- What is ITER about?
- What is needed to get a burning plasma?
- Role of the Control System
- Data
- Project status – construction, commissioning, operation
- Summary

# Standard of Living Is Related to Energy Use

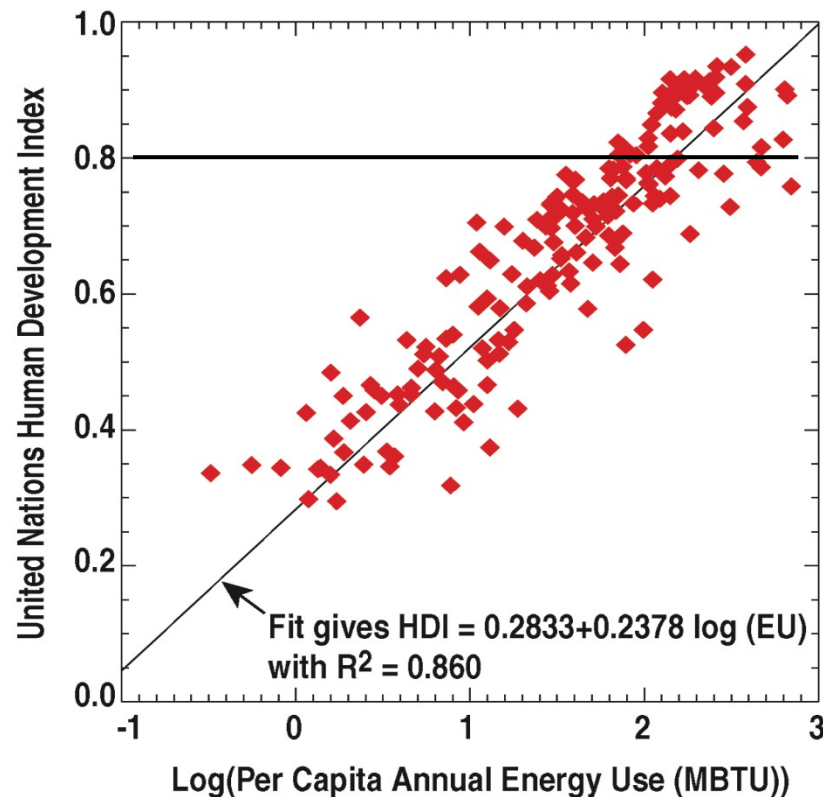
- **For standard of living, use the UN Human Development Index (HDI)**
  - Combines three metrics: life expectancy at birth, a measure of the expected education level, and per capita national income
  - <http://hdr.undp.org>
- **For energy use, use US Energy Information Administration statistics for national energy consumption**
  - <http://www.eia.gov/cfapps/ipdbproject/IEDIndex3.cfm?tid=44&pid=44&aid=2>



# Standard of Living Is Related to Energy Use

- **How much energy does the world need for a “reasonable” standard of living?**
  - Use the slope of the correlation of HDI and Log(EU) to project the energy associated with the whole world at  $HDI \geq 0.8$
  - The resulting incremental energy is  $>800 \cdot 10^{18}$  J/yr or more than 1.6x the present energy use ( $\sim 500 \cdot 10^{18}$  J/yr)
  - This does not take into account population increase

**If we want to increase the standard of living of the world population we need to increase the production of energy (in addition to use it more efficiently)**

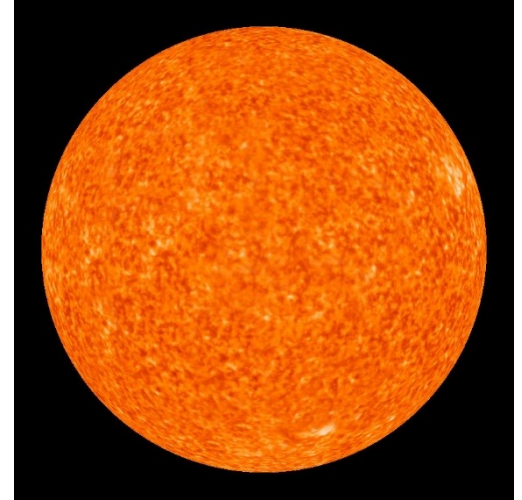




# The Role of Fusion

## Why is fusion energy attractive?

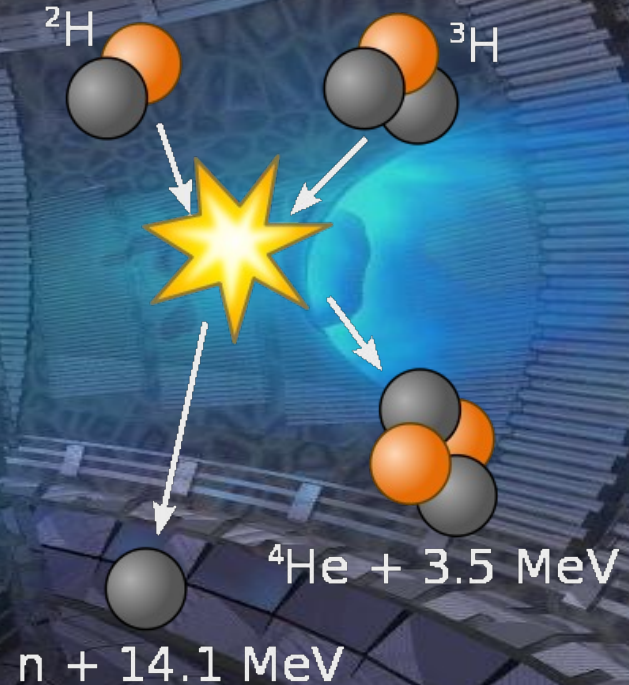
- Fusion fuels are widely available and nearly inexhaustible
- There is no risk of any fission type accident
- Fusion reactors produce no CO<sub>2</sub> and no high activity, long-lived nuclear waste (the rest product is non toxic Helium)



# Fusion on Earth

**Energy from fusing 1 gram of fusion fuels =  
Energy from burning 8 tons of oil**

- A plasma of Deuterium + Tritium is heated to more than 100 million °C (set by fusion cross-section)
- The hot plasma is shaped and confined by strong magnetic fields
- Helium nuclei sustain burning plasma
- Neutrons transfer their energy to the Blanket
- In a fusion power plant, a conventional balance of plant will transform the heat into electricity

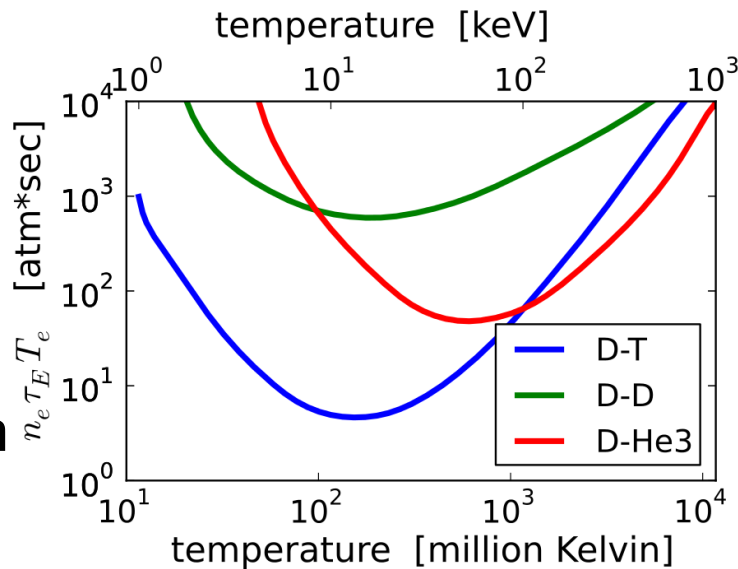


# What are the technical challenges?

## – Lawson triple product

- Temperature
- Density
- Confinement time

- DT fusion reaction has been proven by TFTR (US) and JET (UK) in the 1990's and again by JET in 2021, but without break-even  
 $P_{\text{fus}}/P_{\text{in}} (\equiv Q) = 0.65 < 1$



# ITER mission

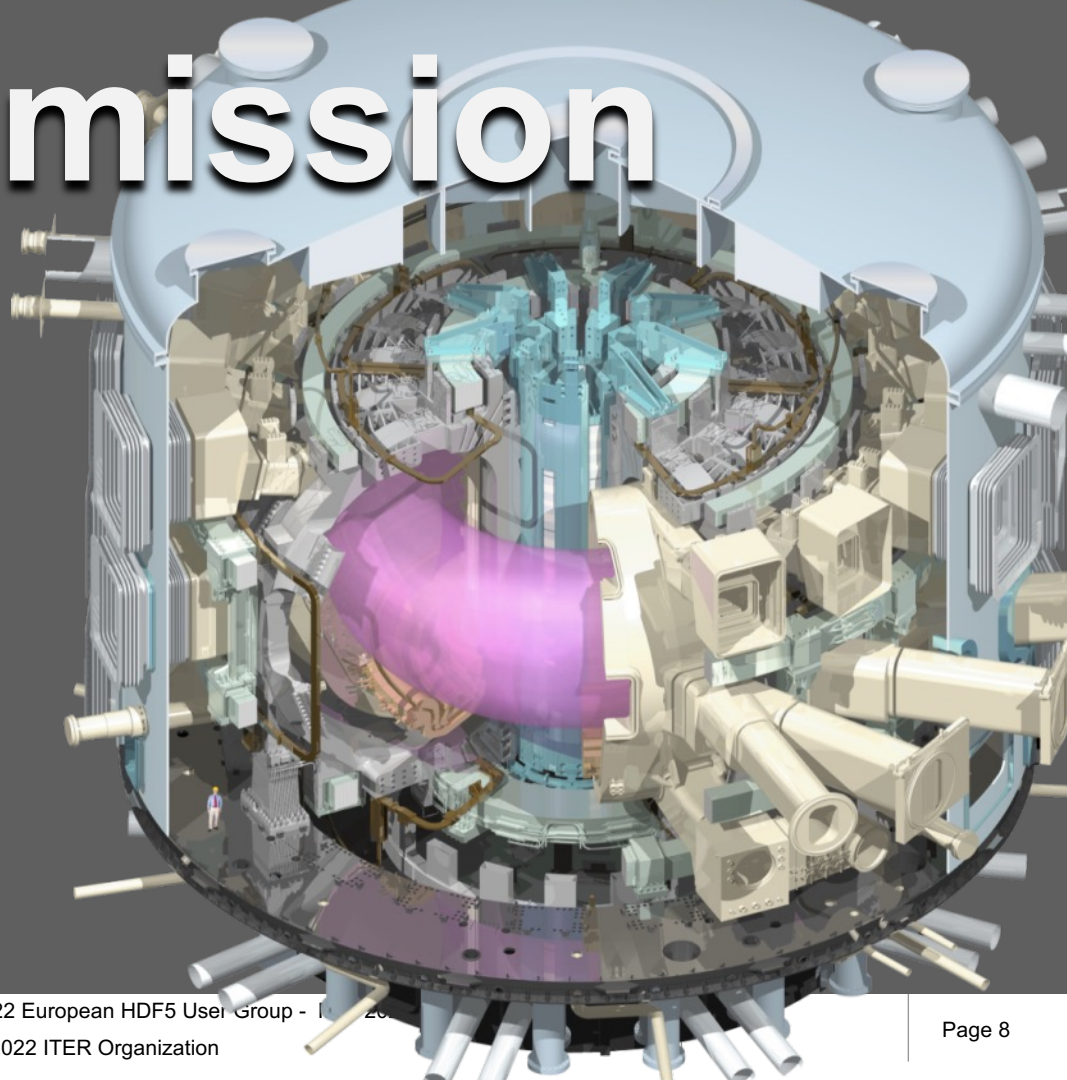
To demonstrate the scientific and technological feasibility of fusion power for peaceful purposes

Achieve fusion power of 500 MW with  $P_{\text{fus}}/P_{\text{in}} (\equiv Q) \geq 10$  for 300-500 s (i.e., stationary conditions)

Input (heating power): 50 MW

Output (fusion power): 500 MW

The output of ITER is DATA

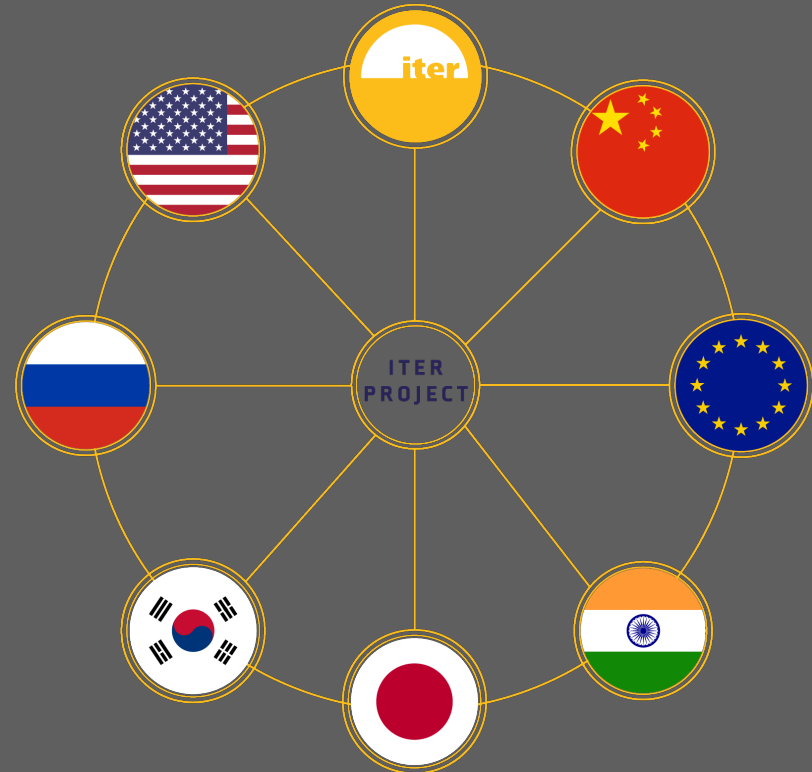




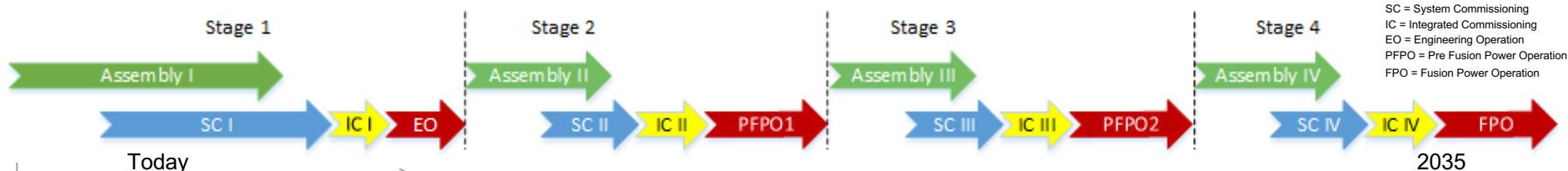
# An integrated project:

## Central Team & Seven Domestic Agencies

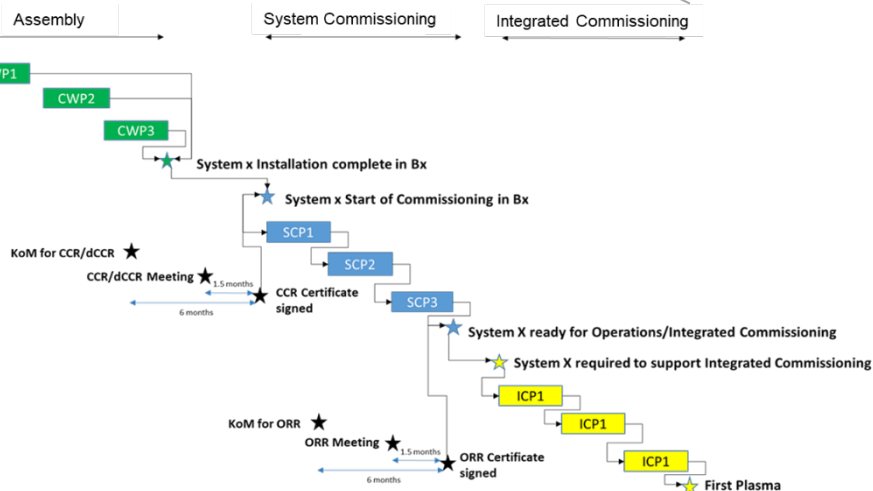
- The 7 ITER Members make cash and in-kind contributions (90%) to the ITER Project. They have established Domestic Agencies to handle the contracts to industry.
- The ITER Organization Central Team manages the ITER Project in close collaboration with the 7 Domestic Agencies.
- The ITER Members share all intellectual Property generated by the Project.



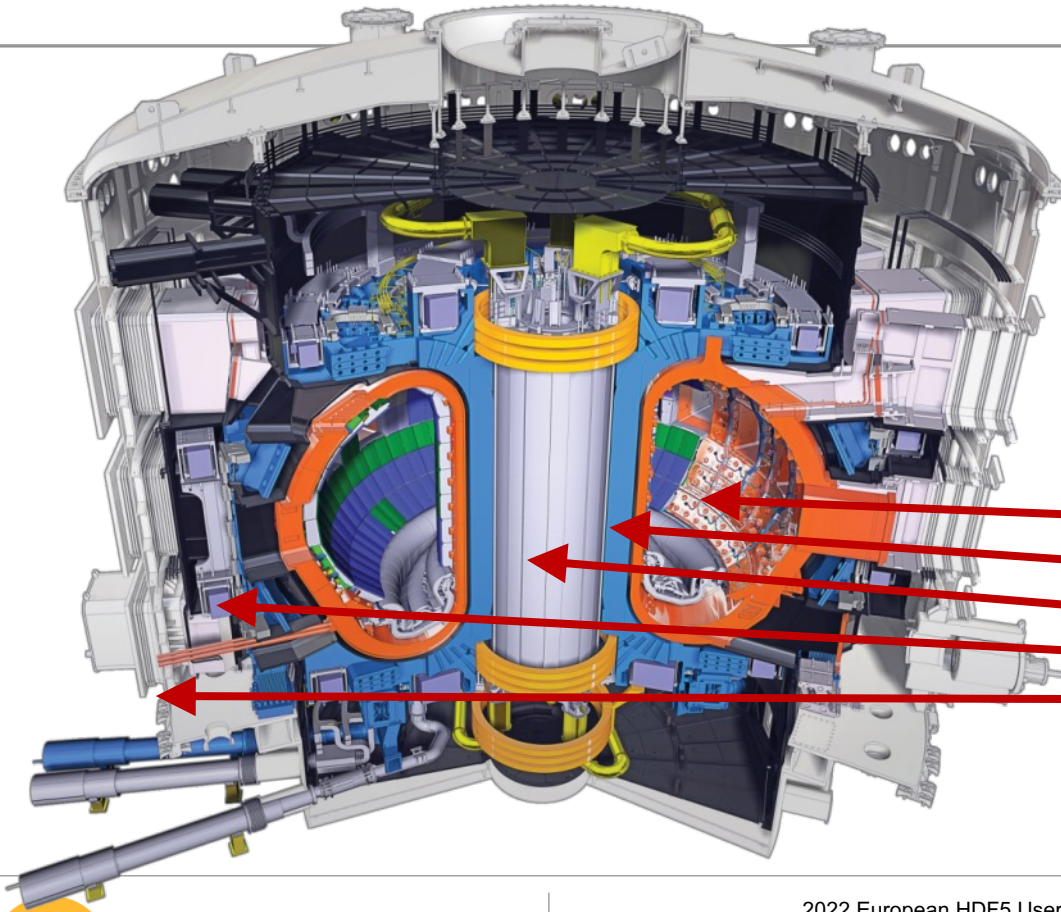
# A staged approach to DT plasma



- Each stage consists of assembly, system commissioning, integrated commissioning and operation
- Each stage adds more hardware and systems
- Assembly and system commissioning can be executed partly in parallel (different locations, different systems)
- Work is broken down in construction working package (CWP), system commissioning packages (SCP) and integrated commissioning packages (ICP).
- Each package details all the steps (and procedures) required to reach the next milestone
- Gate reviews guarantee the acceptance for readiness of the systems (construction completeness review - CCR, operation readiness review - ORR)



# The ITER Tokamak



An intense magnetic field, generated by powerful superconducting magnets shapes and confines the hot plasma, and keep it away from the vacuum vessel wall.

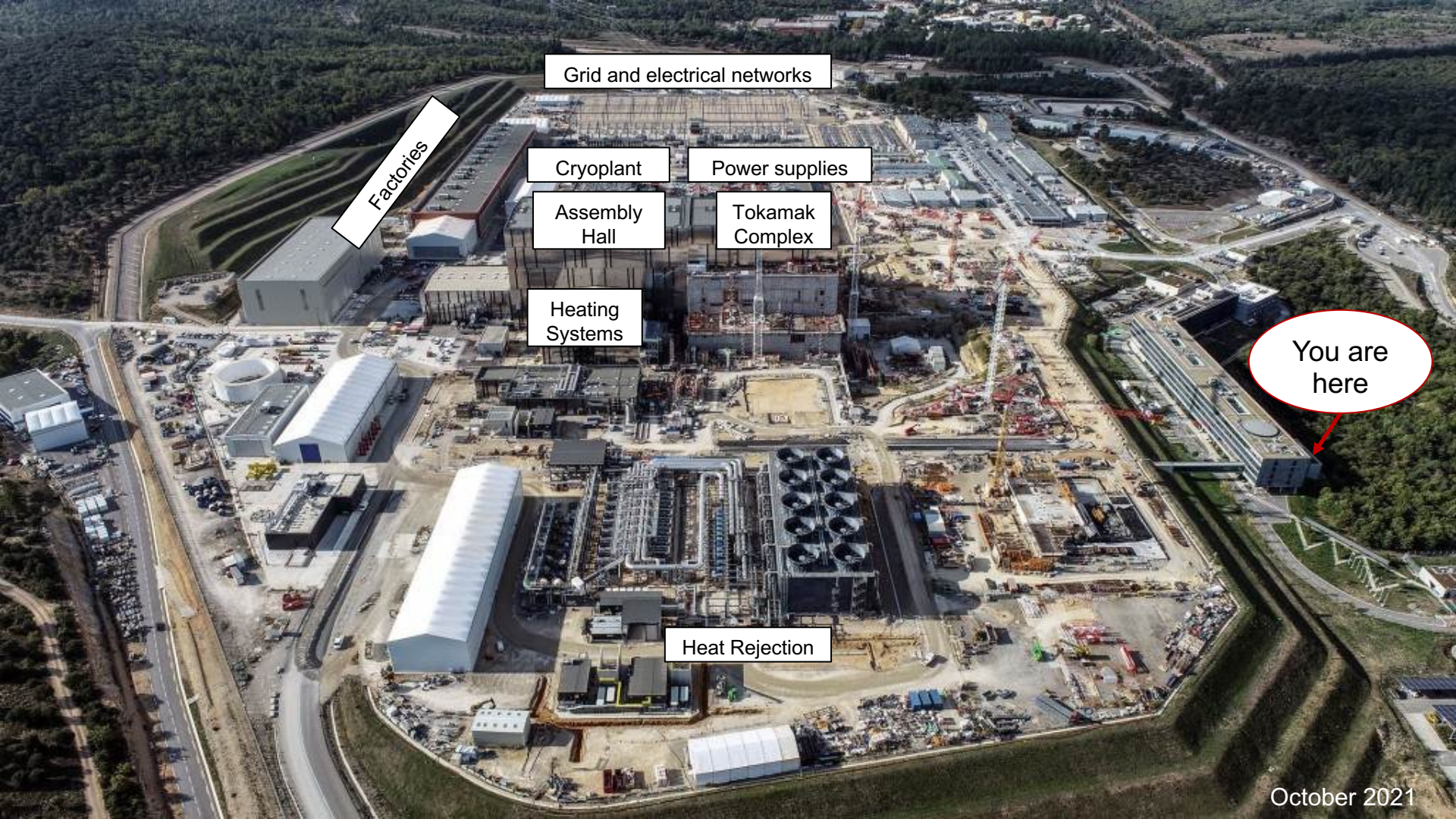
- Vacuum Vessel: 8 000 t. 850 m<sup>3</sup>
- 18 TF Coils: 360 t. 17-m high
- 1 Central Solenoid: 1 000 t. 13-m high
- 6 PF Coils: 200-400 t. 8 to 24 m diameter
- Cryostat: 30 x 30 m





October 2021





Grid and electrical networks

Factories

Cryoplant

Power supplies

Assembly  
Hall

Tokamak  
Complex

Heating  
Systems

Heat Rejection

You are  
here

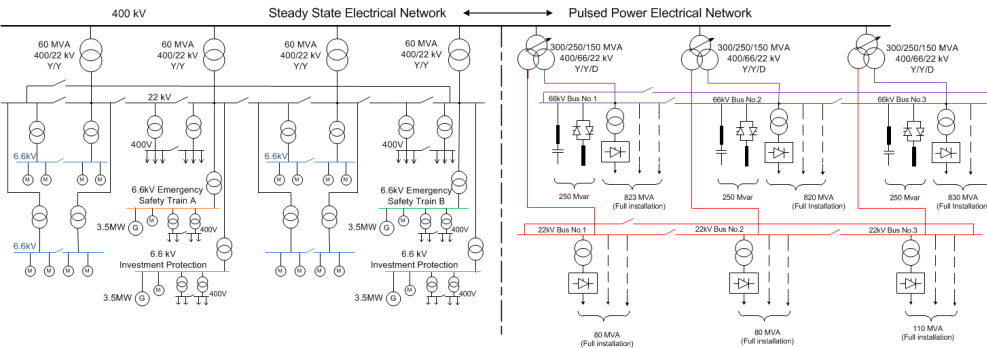
October 2021



# What do we need to get plasma ...

## Electricity

- Take the power from the grid, transform and distribute
- Control System to ensure the right currents are flowing in the right places and take actions if faults appear or configurations are changed
- Started operation in 2019 and adding more and more load centers



IF5 User Group - May 2022  
nization



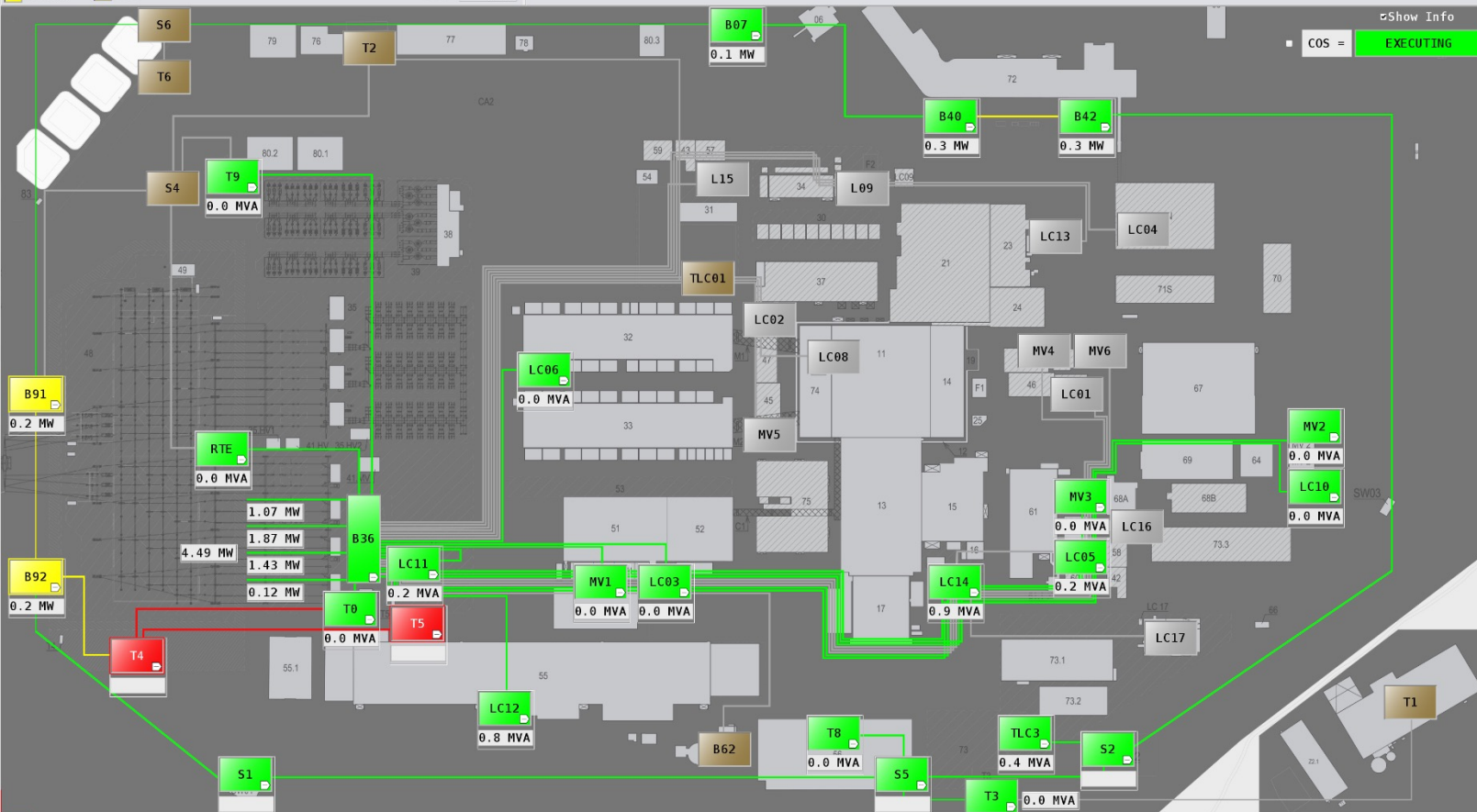
CAS  
CODAC

CSS  
CIS

Pulse ID 1289  
SUP ###

# ELECTRICAL POWER SUPPLY AND DISTRIBUTION

2022-04-12T08:15:06.



Show Info

COS = EXECUTING

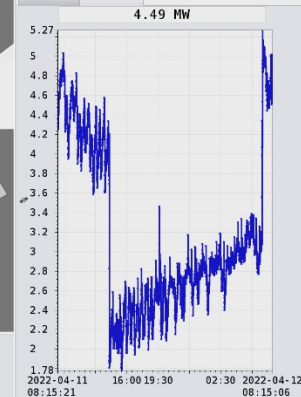
ALARMS HISTORY PV WRITE TREE

Current Alarms (3 of 4791) Select or Acknowledged Alarms (0 of 429 alarm)

Ac	Description	Alarm Ti
<input checked="" type="checkbox"/>	ELC T0 MAJOR Fault	07:40:24
<input checked="" type="checkbox"/>	ELC T5 MAJOR Fault	15:12:45
<input checked="" type="checkbox"/>	ELC T4 MAJOR Fault	15:12:45

B36

Status Trends



HOME

ELC

HV

IP

LV

MV

PHV

PMV

S15

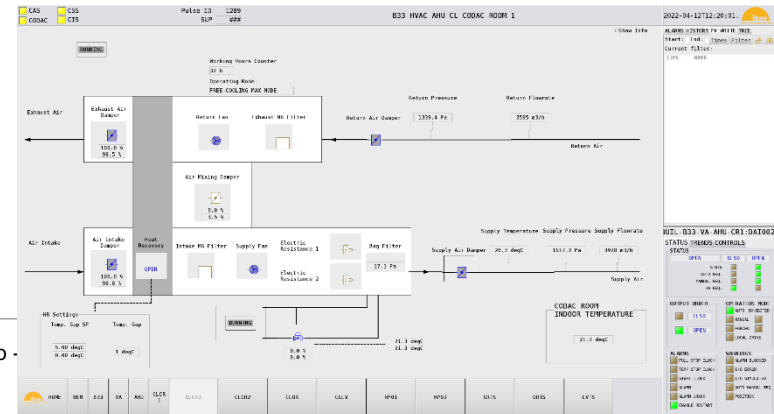
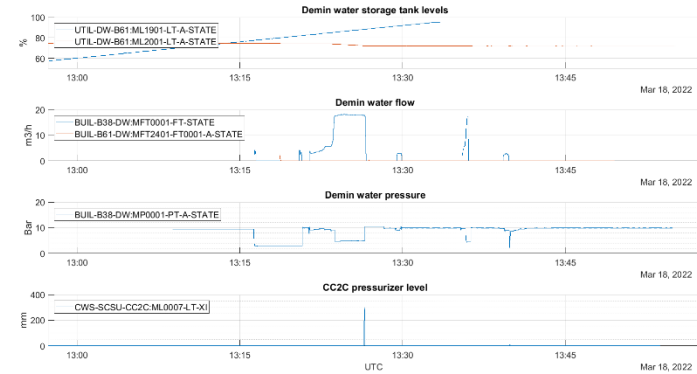
SPA

SPB

# What do we need to get plasma ...

## Buildings and Site Services

- Control the environment (temperature, pressure, humidity) and provide services like fire protection, compressed air, demineralized water, etc. in all ITER buildings
- Control System to ensure environment is correct and services are provided and take actions if faults appear or configurations are changed
- Started operation in 2020 and adding more and more buildings

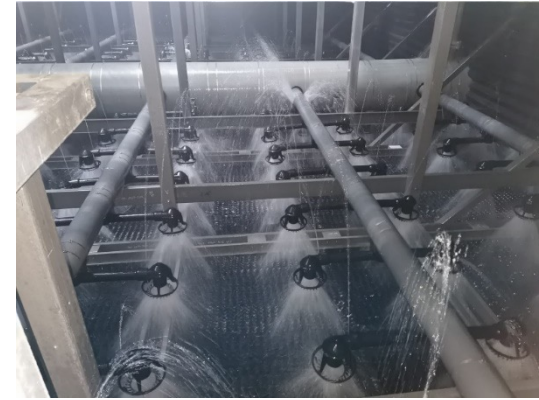
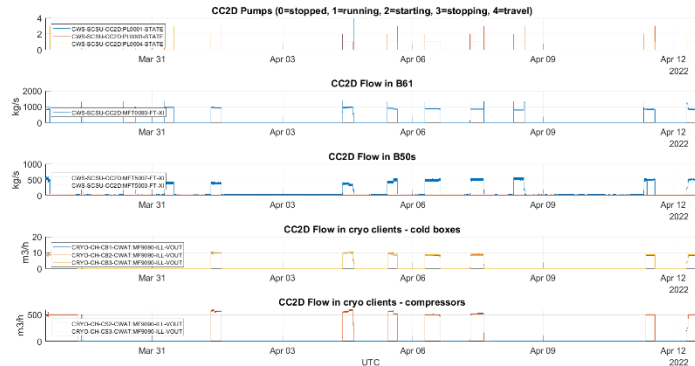


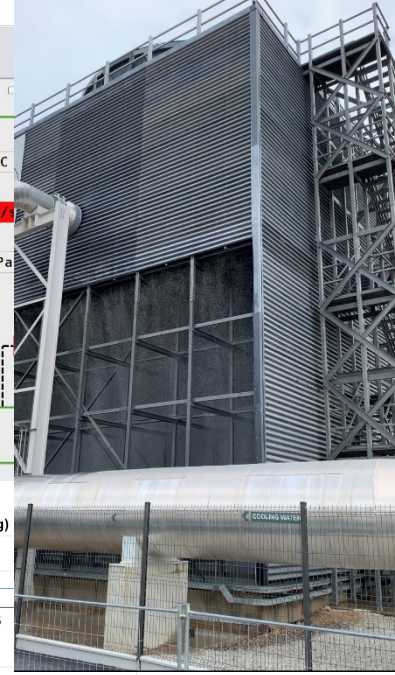
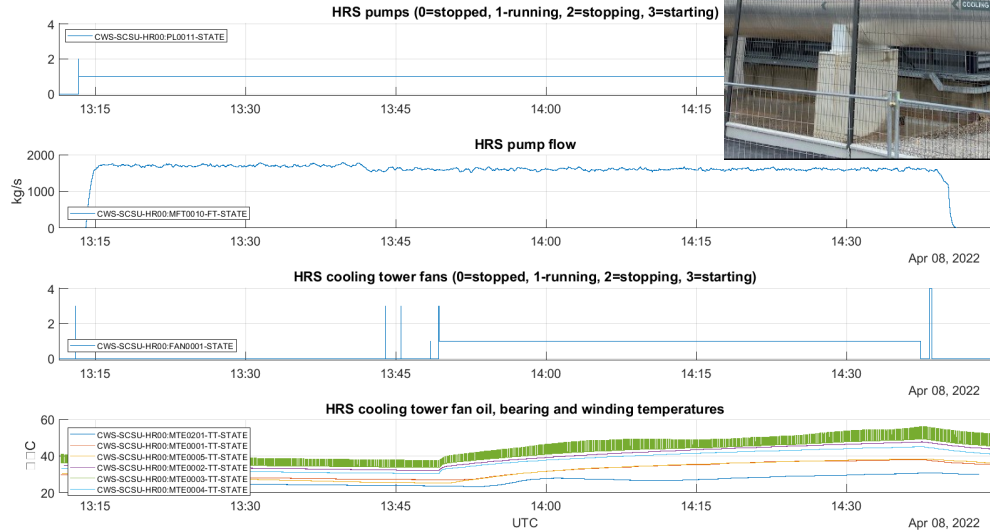
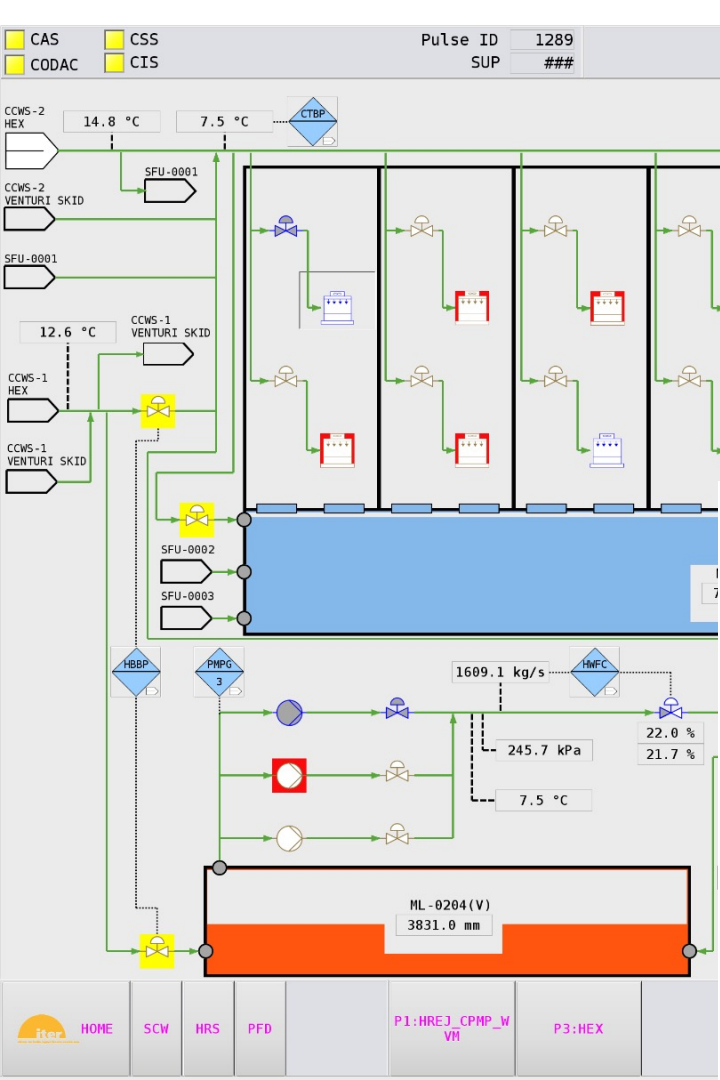


# What do we need to get plasma ...

## Cooling Water

- Cool equipment around the site and reject the heat through cooling towers
- Control System to control valves, pumps etc., regulate flows, pressures and temperatures and take actions if faults appear or configurations are changed
- Started commissioning in 2020 and starting to serve first clients now



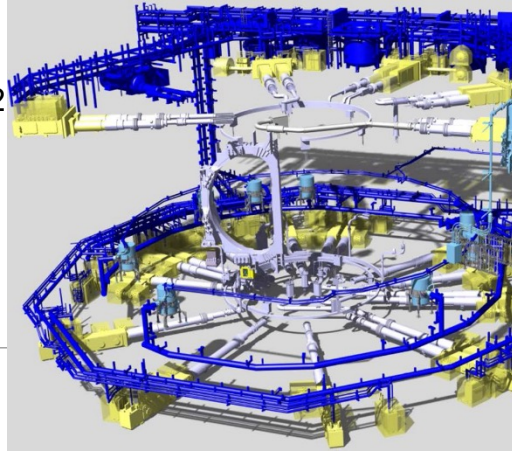
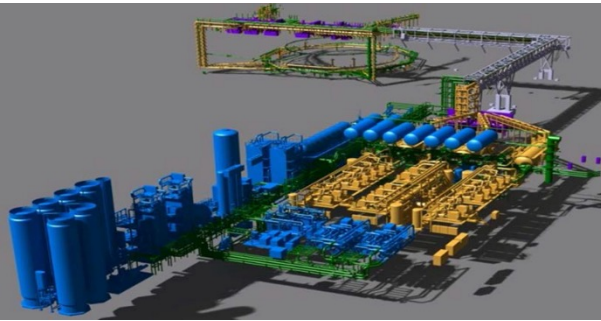


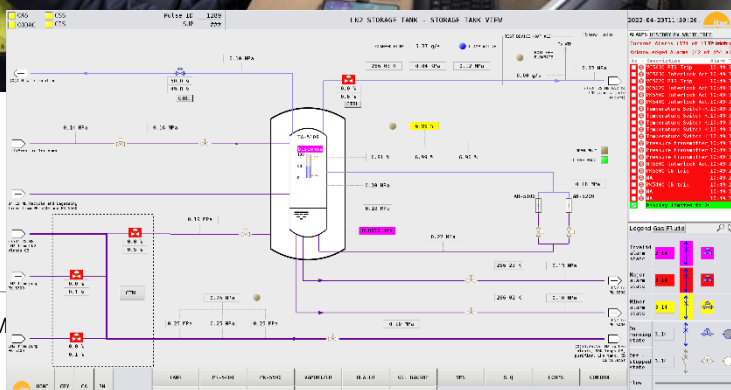
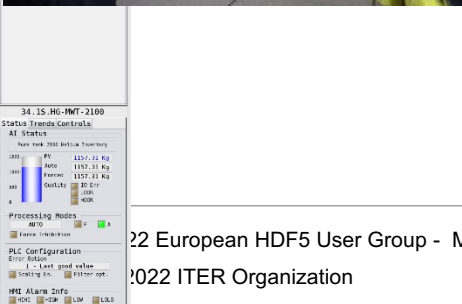
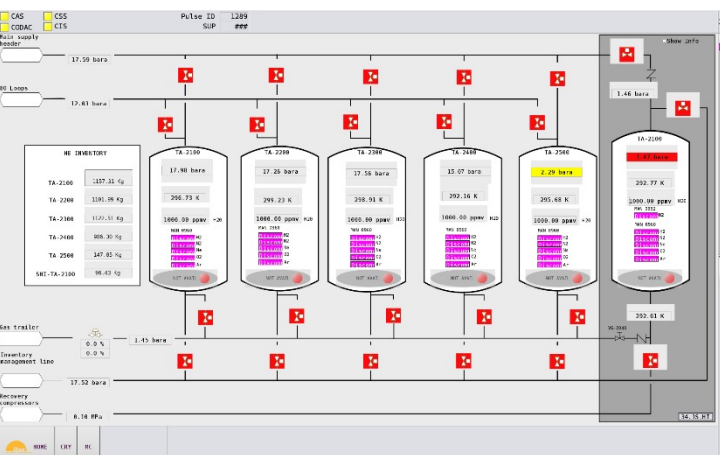
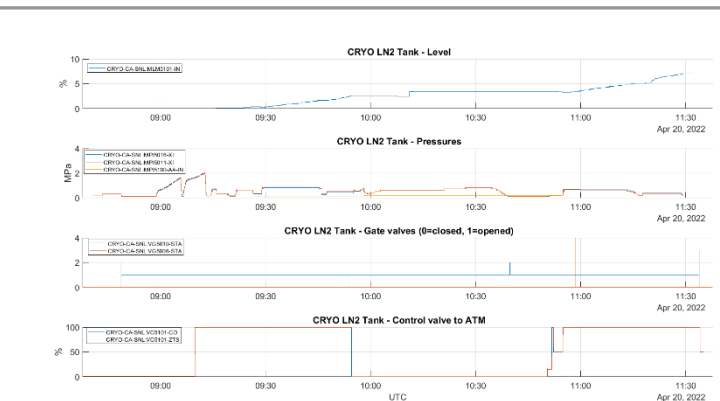


# What do we need to get plasma ...

## Cryogenic Cooling

- Generate and distribute coolant (80K LN<sub>2</sub> and 4K LHe) to magnets, cryopumps, current leads and thermal shield
- Control System to control and monitor the production (cryoplant) and distribution to all clients, regulate and monitor flow rates, pressures and temperatures and take actions if faults appear or configurations are changed (e.g. high power pulsing)
- Started commissioning in early 2022





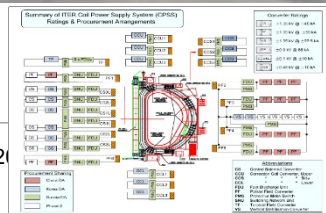
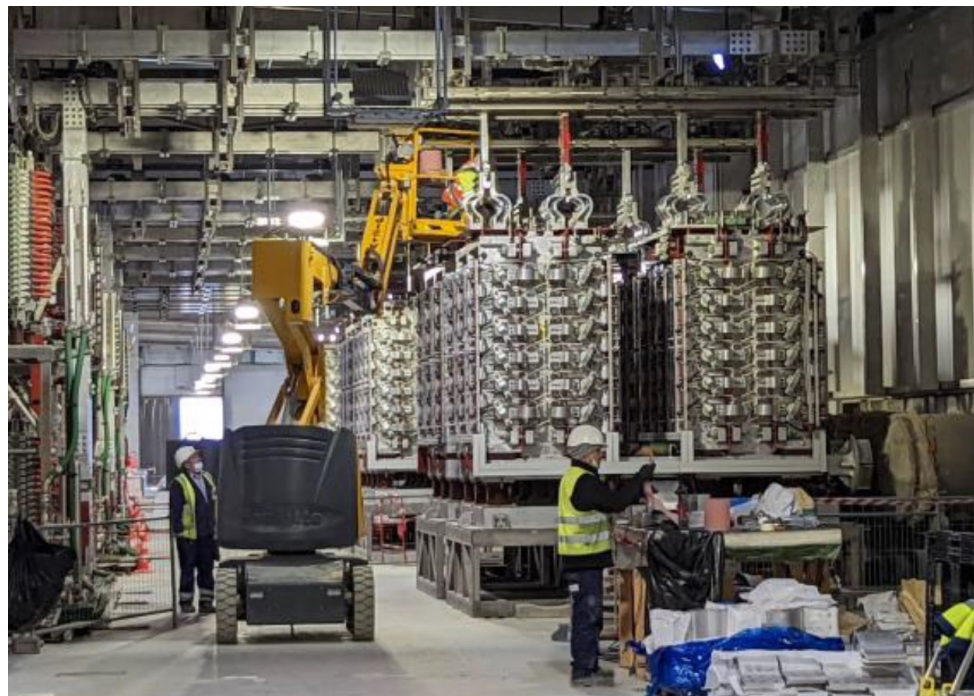
22 European HDF5 User Group - M  
2022 ITER Organization



# What do we need to get plasma ...

## Coil Power Supplies

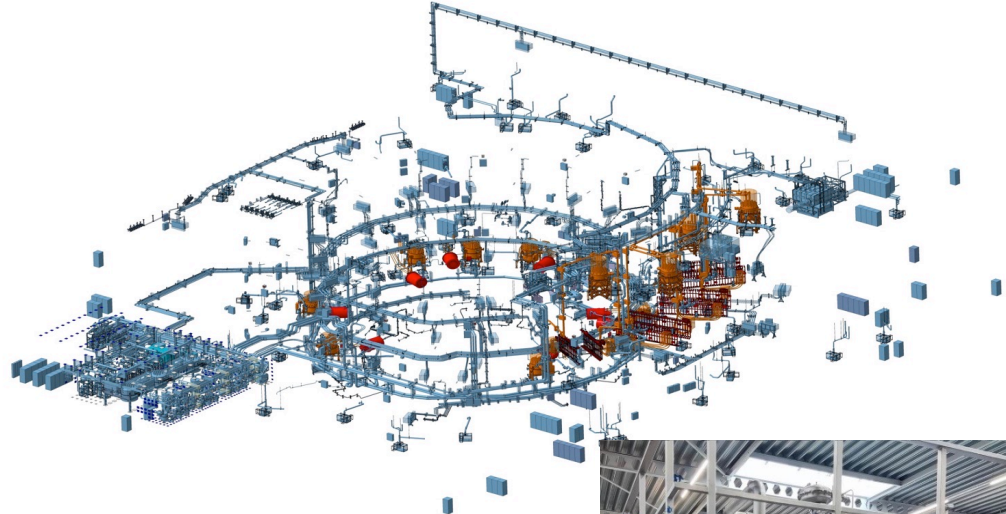
- The magnets need well controlled currents to generate the required magnetic fields.
- Control System to control and monitor the AC/DC converters to produce the right current at the right time to the magnets and take actions if faults appear or configurations are changed
- Control System to control and monitor the switching networks, busbars, protection circuits, all current and voltage measurements, etc. and take actions if faults appear or configurations are changed.
- In construction. Commissioning starts in summer



# What do we need to get plasma ...

## Vacuum

- The torus vessel, cryostat, neutral beam, ECH and some Diagnostics need to operate in vacuum.
- Control System to control and monitor many different types of pumps, valves, cryopump regeneration, pressures etc. and take action if faults appear or configurations are changed
- In manufacturing and construction

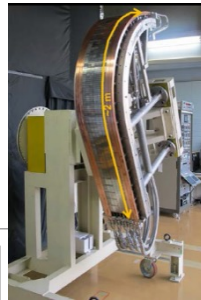
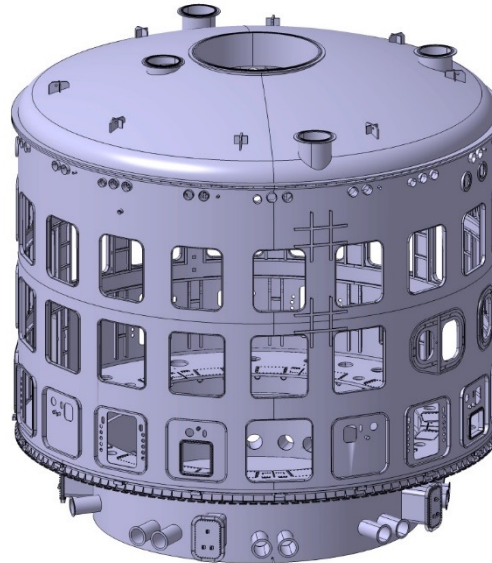
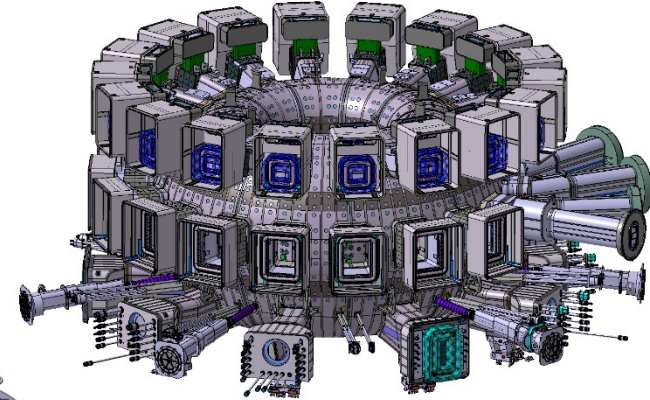




# What do we need to get plasma ...

## Structures

- Vacuum vessel, cryostat, thermal shield, port plugs and first wall (blankets, divertors and breeding test blankets)
- Control System to monitor the structure (temperatures, mechanical deformation and stress) and take actions if fault appears
- Control System to control and monitor all functions of the test blankets
- In design, manufacturing and construction

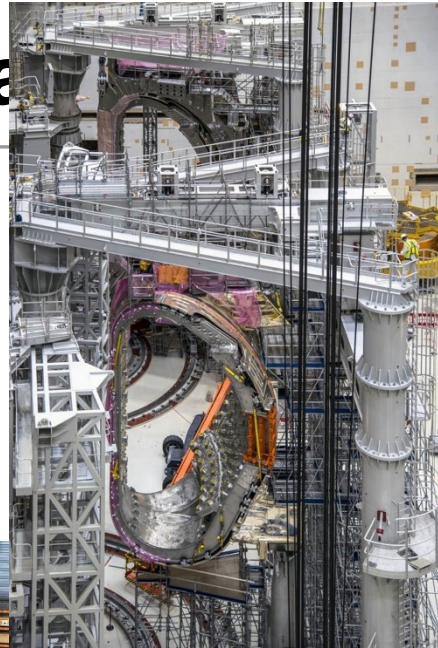




# What do we need to get plasma

## Magnets

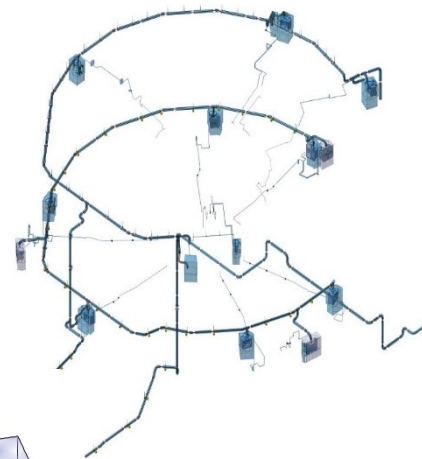
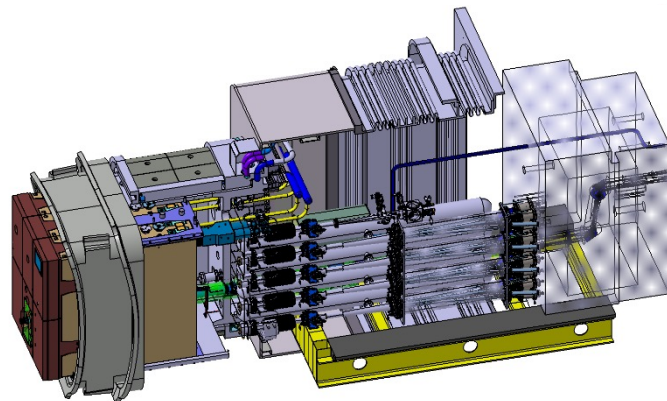
- Superconducting magnets and conventional in-vessel coils to confine and control the plasma.
- Control System to monitor the temperatures, coolant flow and mechanical integrity of the superconducting magnets and feeders, to detect fault, in particular quenching, and take corrective actions.
- In manufacturing and construction



# What do we need to get plasma ...

## Fueling

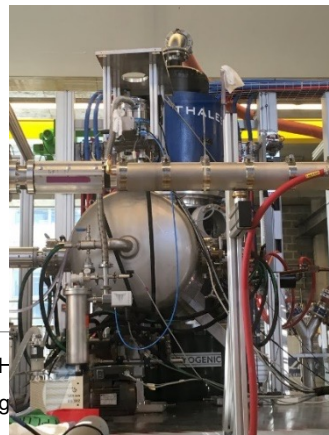
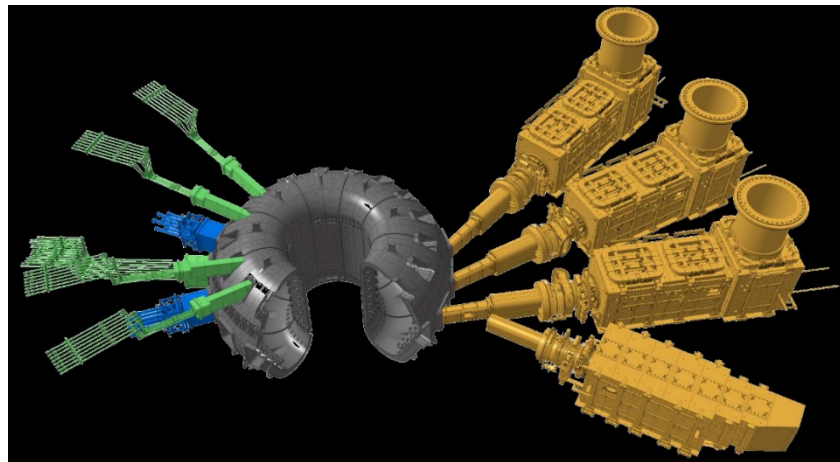
- Inject fuel in vacuum vessel to create and maintain the plasma
- Control System to control the injection of the right amount of fuel, gas or pellets, at the right time
- Control System to control the plasma density by providing fuel in real-time based on feedback control
- Control System to mitigate disruptions by massive injection of impurity fuel
- In design, manufacturing and construction



# What do we need to get plasma ...

## Additional Heating

- Kick-start the plasma, heat it and drive the current by injecting additional energy
- Control System to control and monitor the three heating systems (ICH – Ion Cyclotron Heating, ECH – Electron Cyclotron Heating and NBH – Neutral Beam Heating)
- In design, manufacturing and construction

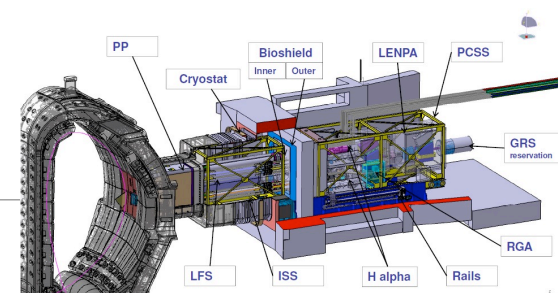
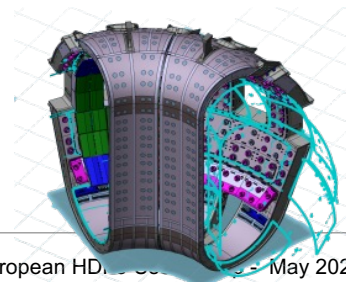
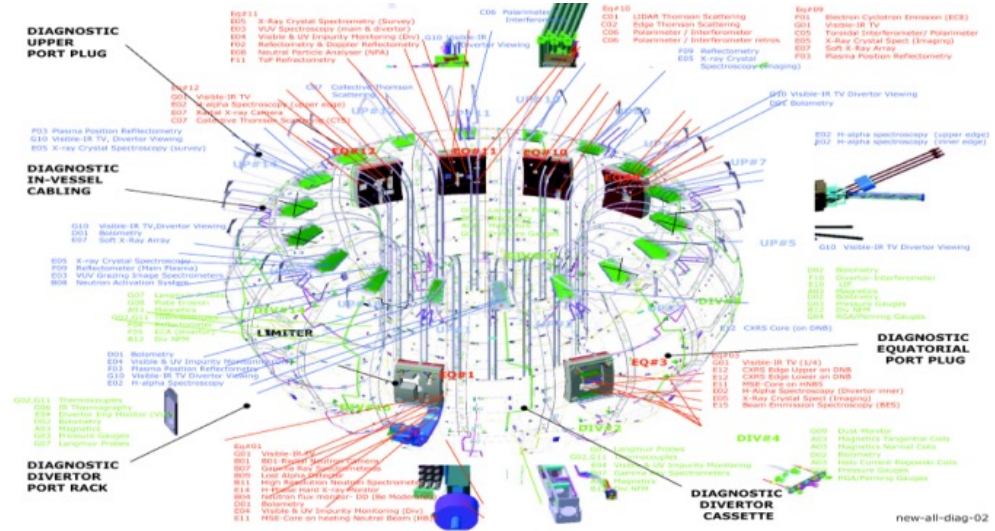




# What do we need to get plasma ...

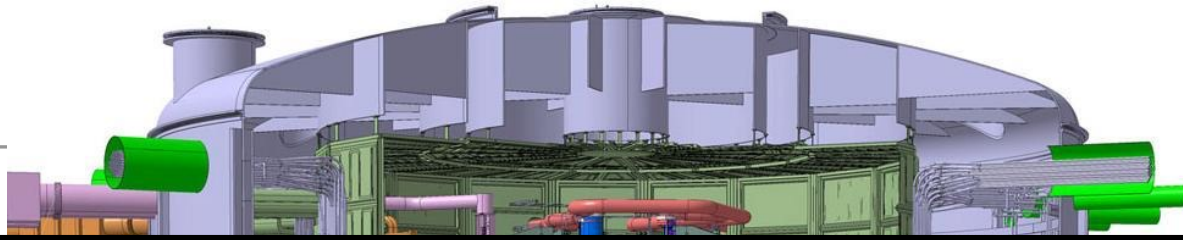
## Diagnostics

- Measure the plasma (current, density, temperature, shape, position, confinement time, fusion power, impurities...) by more than 50 different Diagnostics
- Control System to control and monitor the diagnostics so they can provide the required measurements
- Control System to treat the produced measurement (data) to be used for protection, plasma control and scientific exploration
- In design, manufacturing and construction

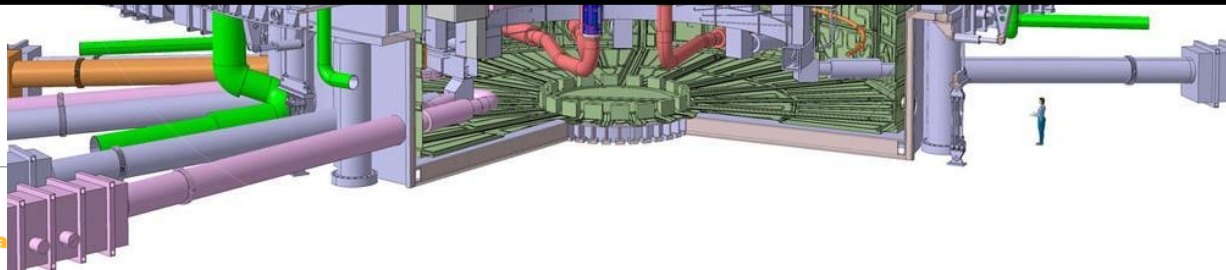


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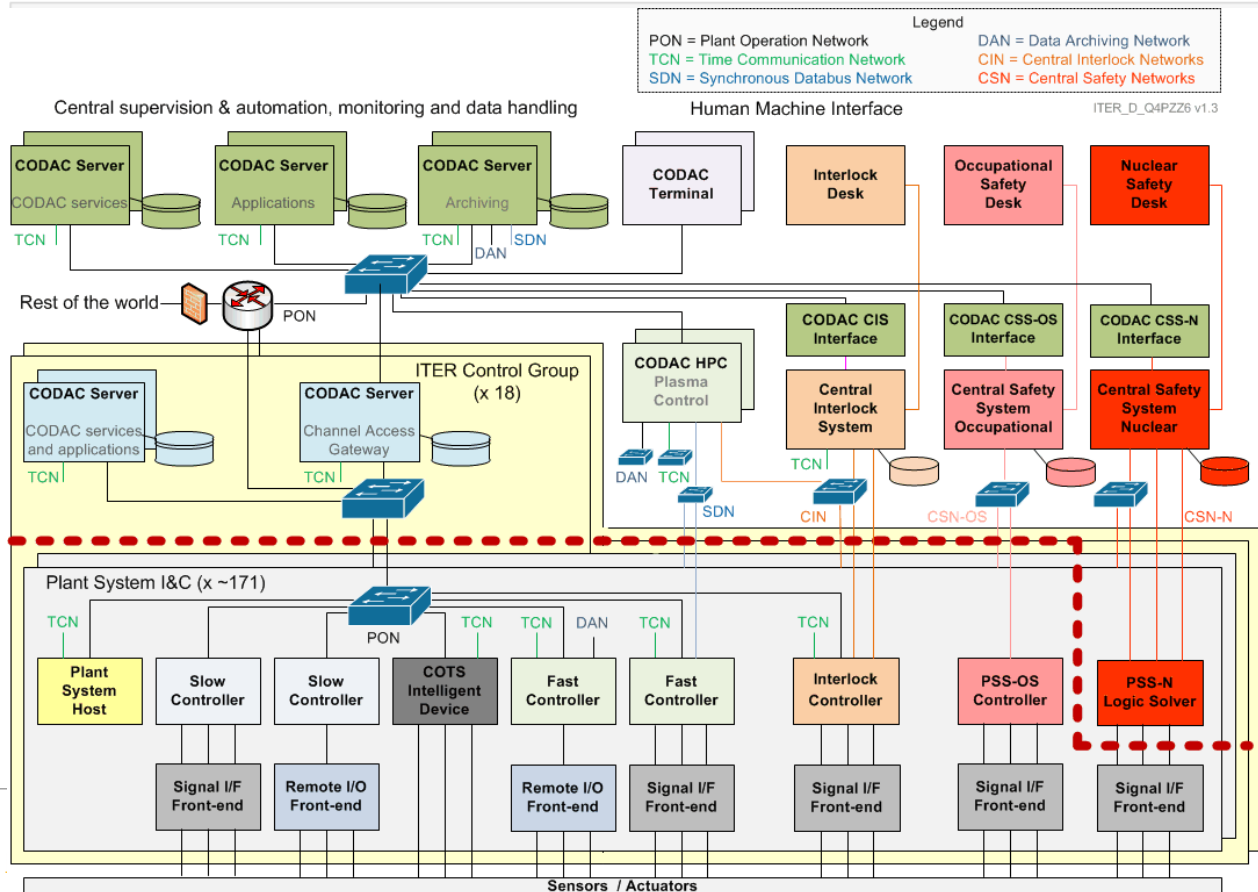
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**The ITER Control System**  
performs the  
**functional integration** of the ITER plant  
and enables  
**integrated and automated operation**



# ITER Control System Architecture





# Pulse Operation Dataflow

ITER is operated in pulse mode, with a pulse duration between 100 ms and one hour.

All configuration parameters for a pulse are defined in advance by the scientist using the Scheduler system.

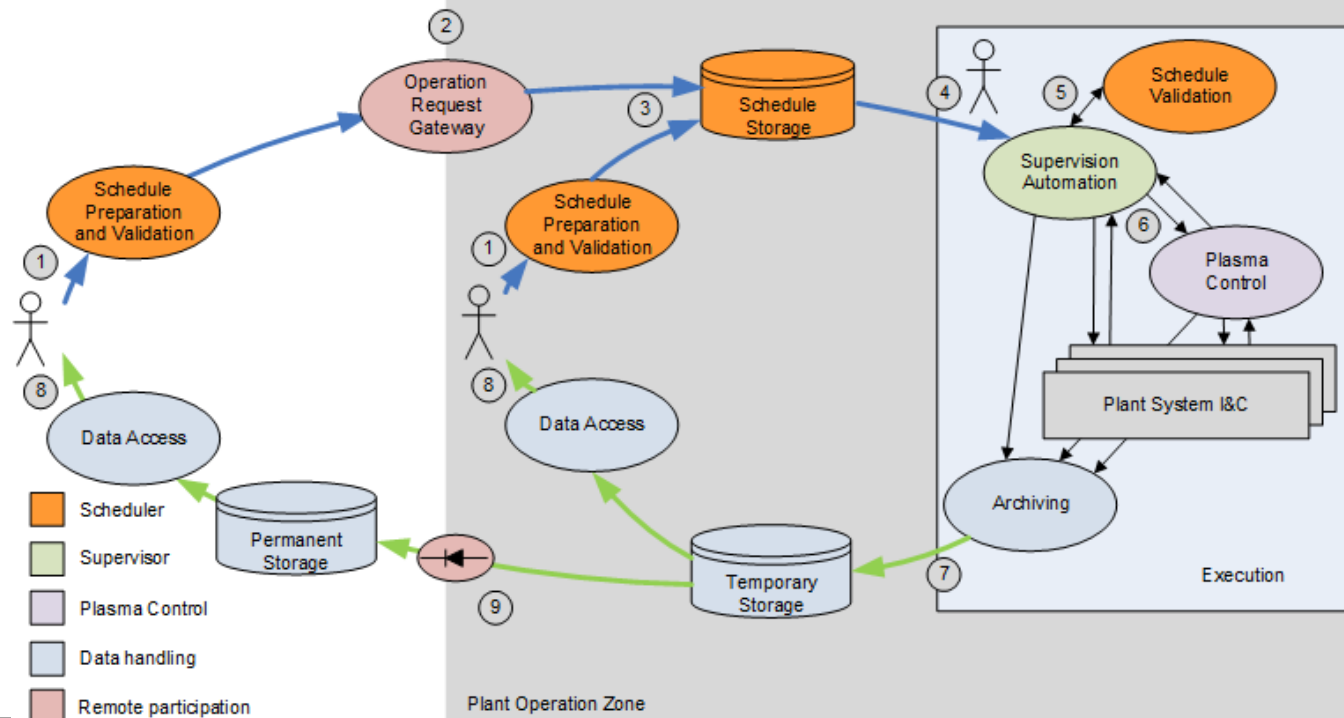
The Shift Operation Manager fetches a schedule from the storage for execution (validation, configuration of systems and pulse countdown)

The plasma control system executes the pulse

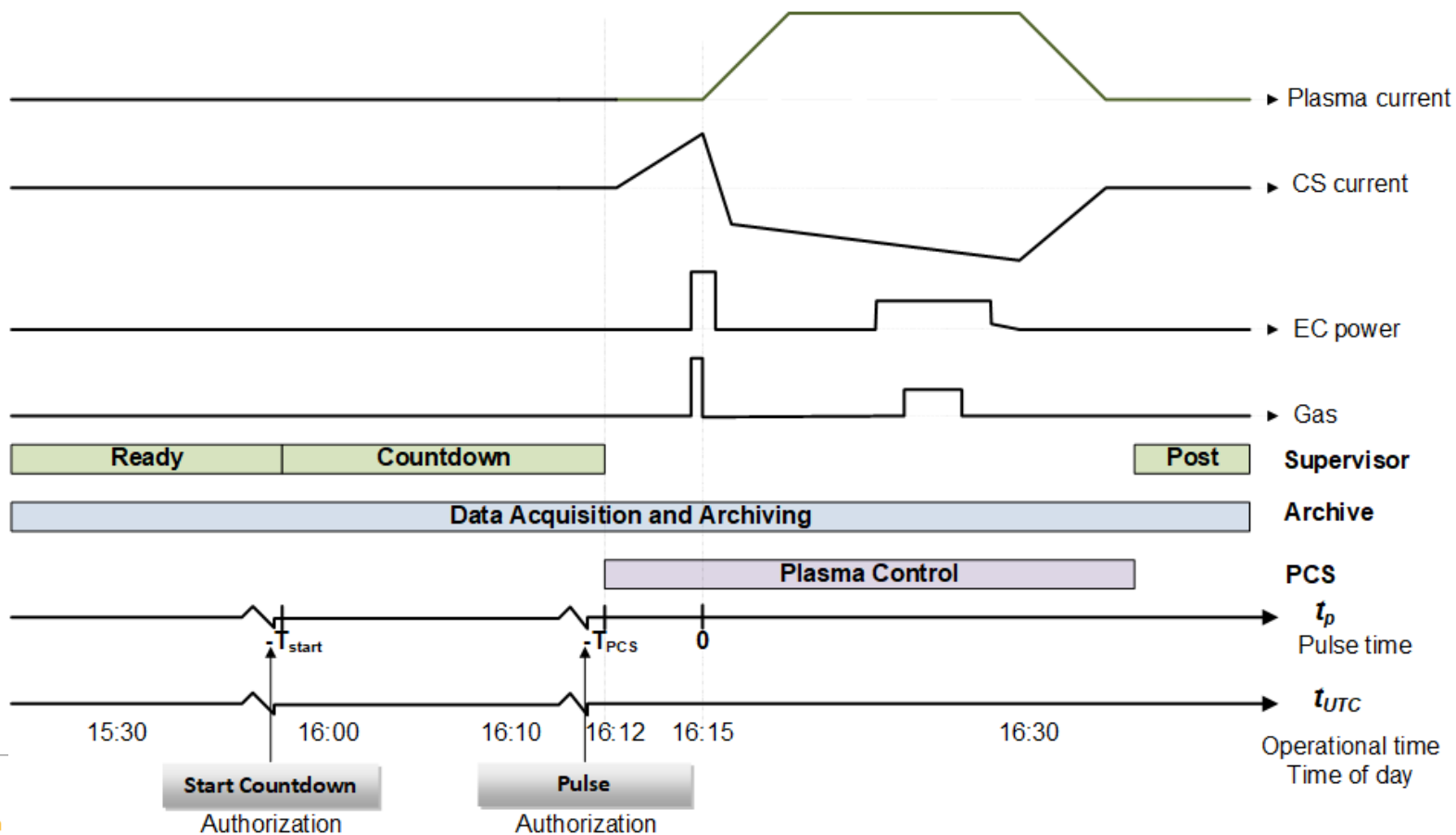
The data handling system acquires, streams, pipelines and archives the data.

The scientist access and analyze the data

Support for remote participation is provided by the operation gateway and data diode.



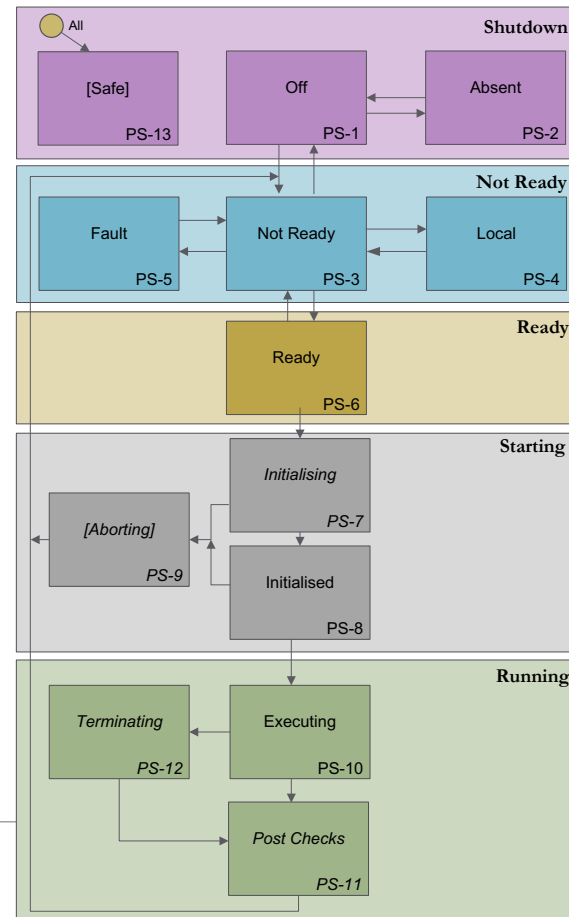
# Pulse Operation Timing Diagram



# Control System Functions

## Coordination

- Coordinate all systems described previously to operate in an integrated fashion
- Control System to ensure every system reports its synthetic state using one of the following five states (Common Operation State)
  - **Shutdown**
  - **Not Ready**
  - **Ready**
  - **Starting**
  - **Running**
- The composite of all states from required systems allows the operator to know the ITER state at a glance and to allow the system to decide if the next actions are permissible or not

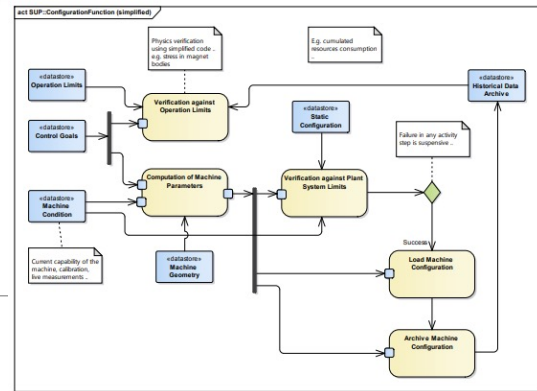
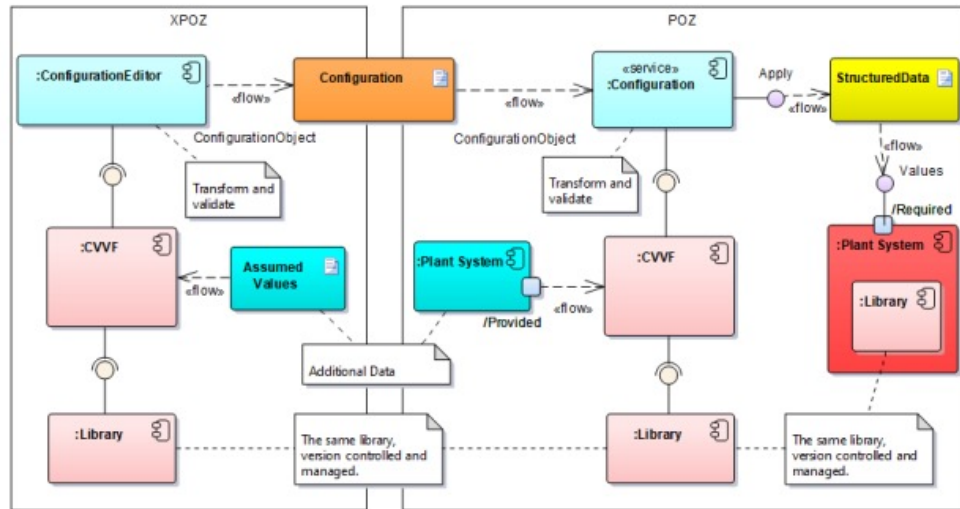




# Control System Functions

# Configuration

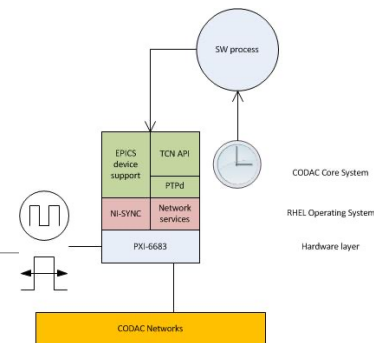
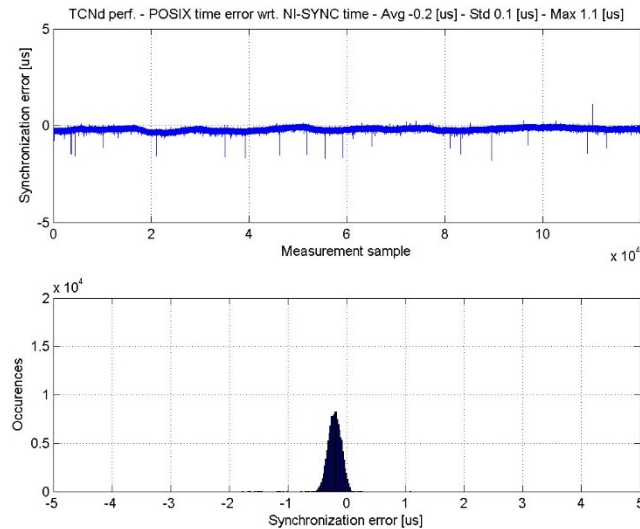
- Configure all parameters required to perform an experiment
- Control System must
  - Provide interface to scientist to specify the experiment information
  - Derive machine parameters from planned experiment information in the schedule
  - Conduct multi-stage engineering verification
  - Load machine parameters in the plant systems as part of the experiment preparation



# Control System Functions

## Synchronization

- Synchronize all systems to start actions at the right time and to time stamp data consistently
- Control System must ensure actions on different systems are synchronized, distributed feedback control loops are synchronized and data from different systems can be correlated
- The ITER timing system distributes absolute time to all systems on the platform with an accuracy in the sub  $\mu\text{s}$  range



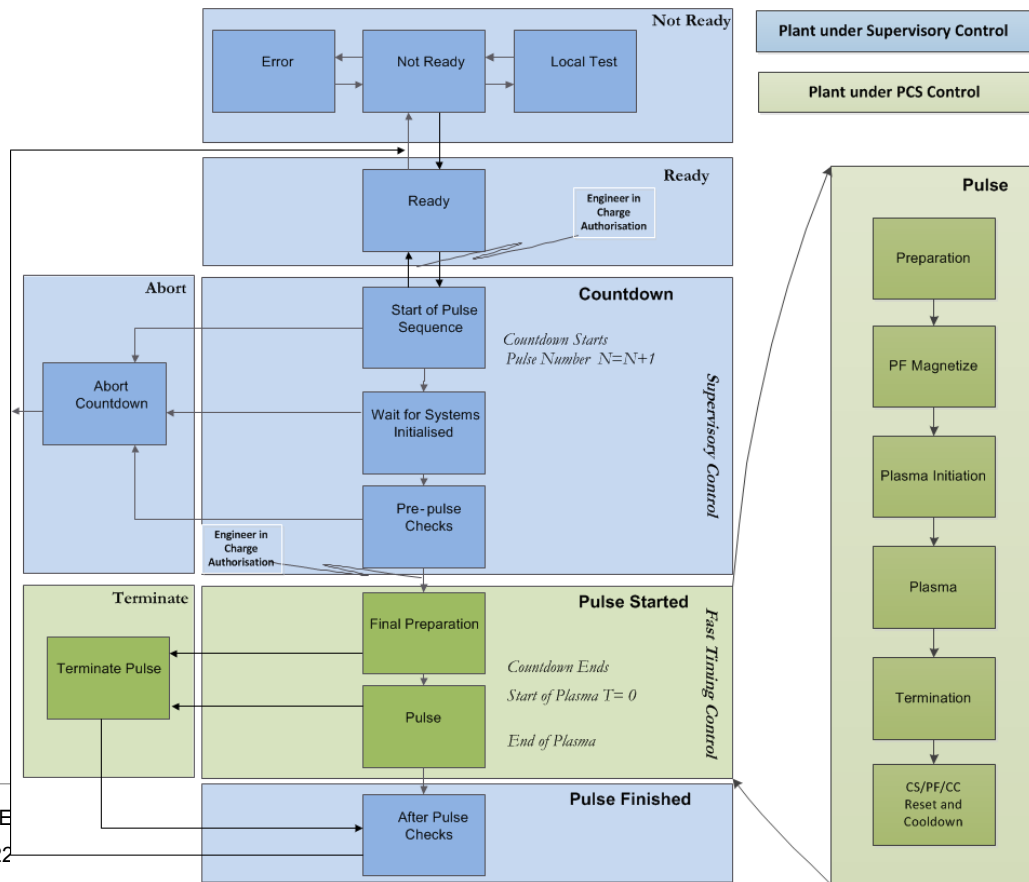
# Control System Functions

## Sequencing

- Sequence the systems in the right order to execute plasma pulse, cool-down, baking, glow discharge cleaning, etc.

Example pulse execution using plasma operation state:

- Supervisor**
  - Controls operations
  - Performs pre-pulse checks and countdown to pulse
  - Passes control to the PCS
- Plasma Control System (PCS)**
  - Performs final pre-pulse checks
  - Begins pulse energizing CS/PF
  - Performs plasma initiation, ramp-up, flatterp, ramp-down
  - After plasma termination, controls CS/PF currents to zero
  - Returns control to Supervisor

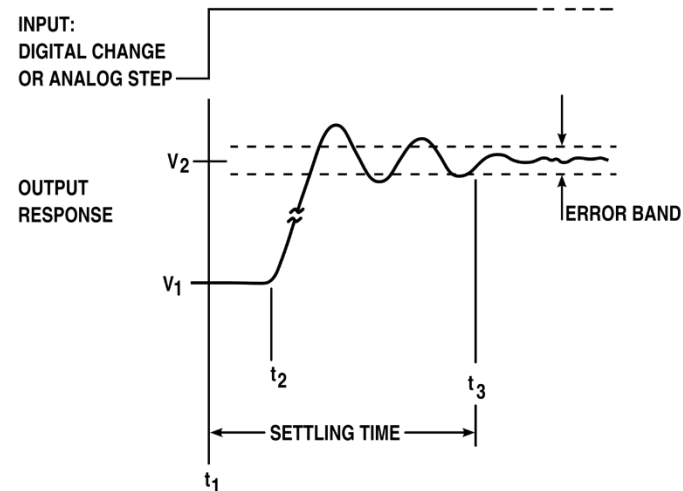
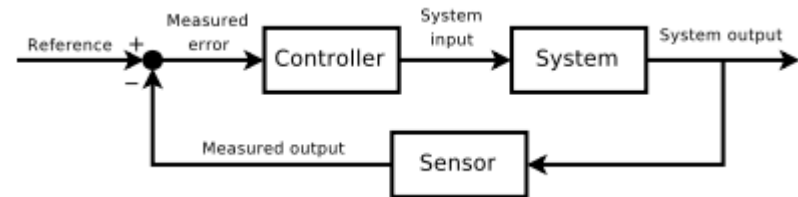




# Control System Functions

## Feedback control

- Feedback control is everywhere, locally and globally
  - Open/close a valve
  - Start/run a pump
  - Drive a current
  - Drive a flow
  - Plasma control
  - ...
- Control System needs sensors, actuators and control laws
- Control System needs sampling rates ~10 times larger than the control bandwidth

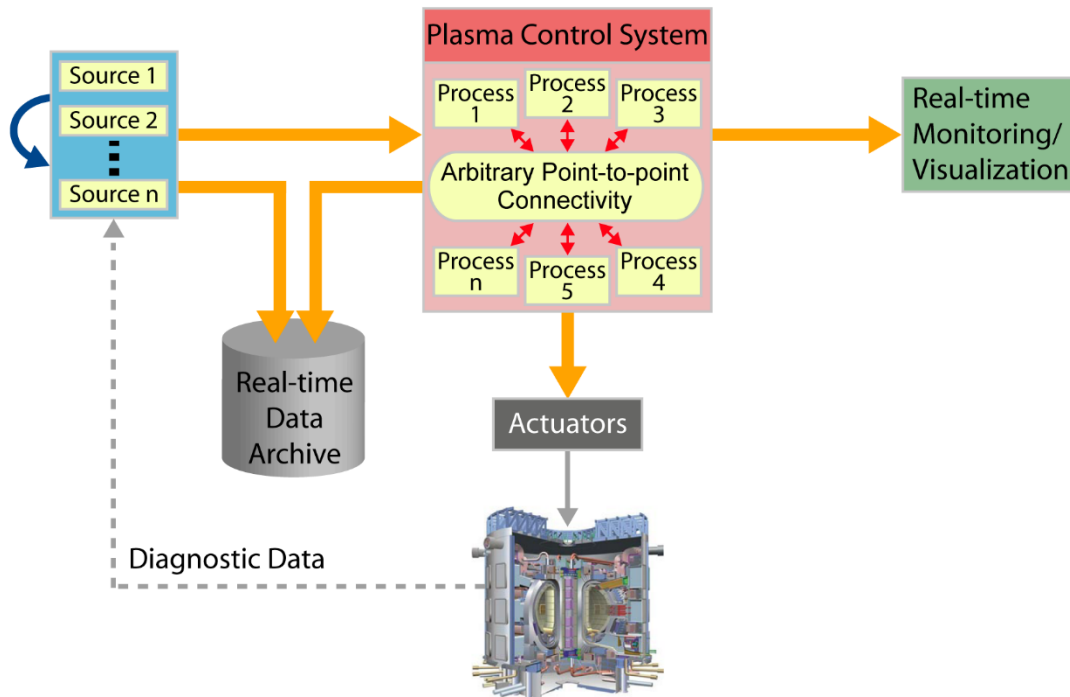


# Control System Functions

## Plasma control

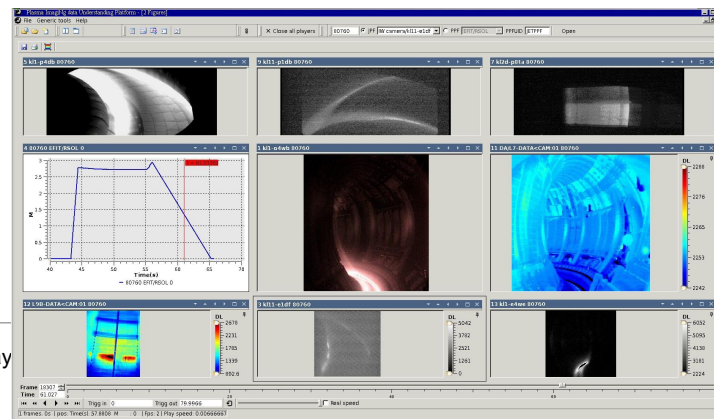
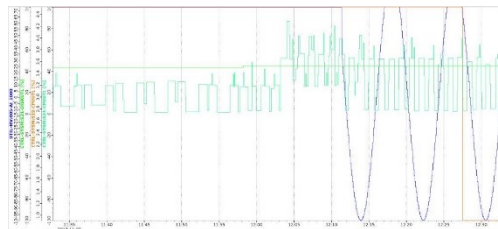
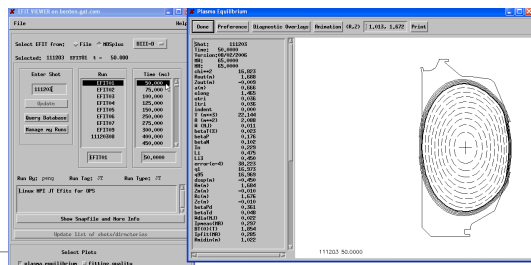
- Control the plasma
  - Current
  - Shape
  - Density
  - Disturbances
  - Disruption avoidance
  - ...
- **Sensors:**
  - Diagnostics
- **Actuators:**
  - Coil Power Supplies
  - Fuelling
  - Heating

ITER Plasma Control Data Flow



# Data Handling

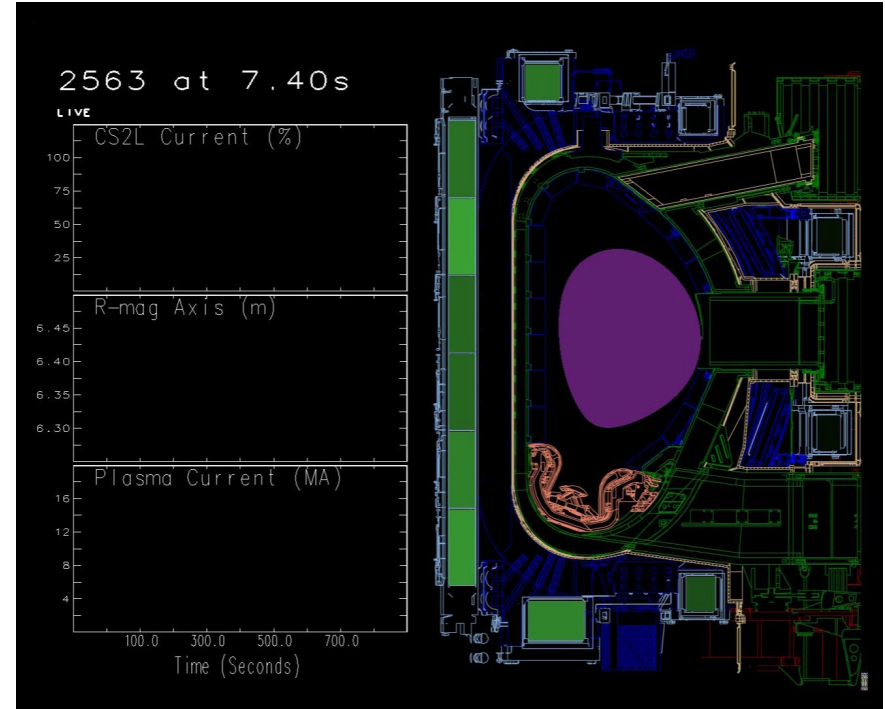
- [illegible]





# Control System Functions

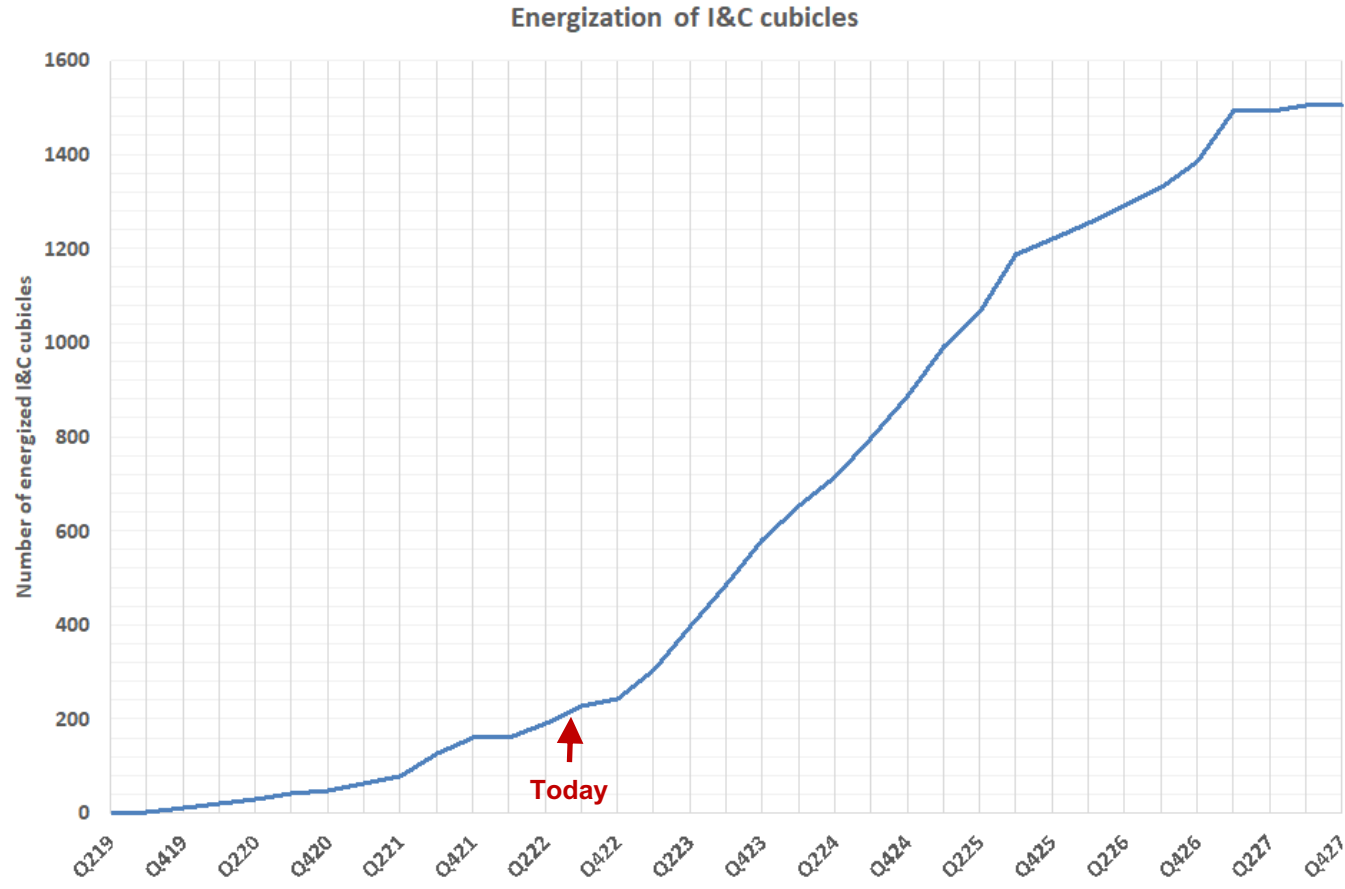
## Real-time visualization



# Some Control System Key Parameters

Parameter	Value
Total number of I&C cubicles/racks	~3.000
Total number of plant I&C signals (wires)	>300.000
Total number of process variables (PV)	>5.000.000
Total number of active operator stations	>100
Number of central-plant I&C interfaces	330
I&C cables (sensors/actuators to controllers)	6000 km
Multi-core single mode fiber optic network cables	300 km
Multi-pair copper network cables	170 km
Number of identified machine protection I&C functions	150
Number of identified nuclear safety I&C functions	252
Maximum sustained data flow on plant operation network	50 MB/s
Total archive capacity	90-2200 TB/day
Accuracy of time synchronization	<50 ns RMS
Maximum communication latency sensor to actuator node (real-time network)	50 $\mu$ s

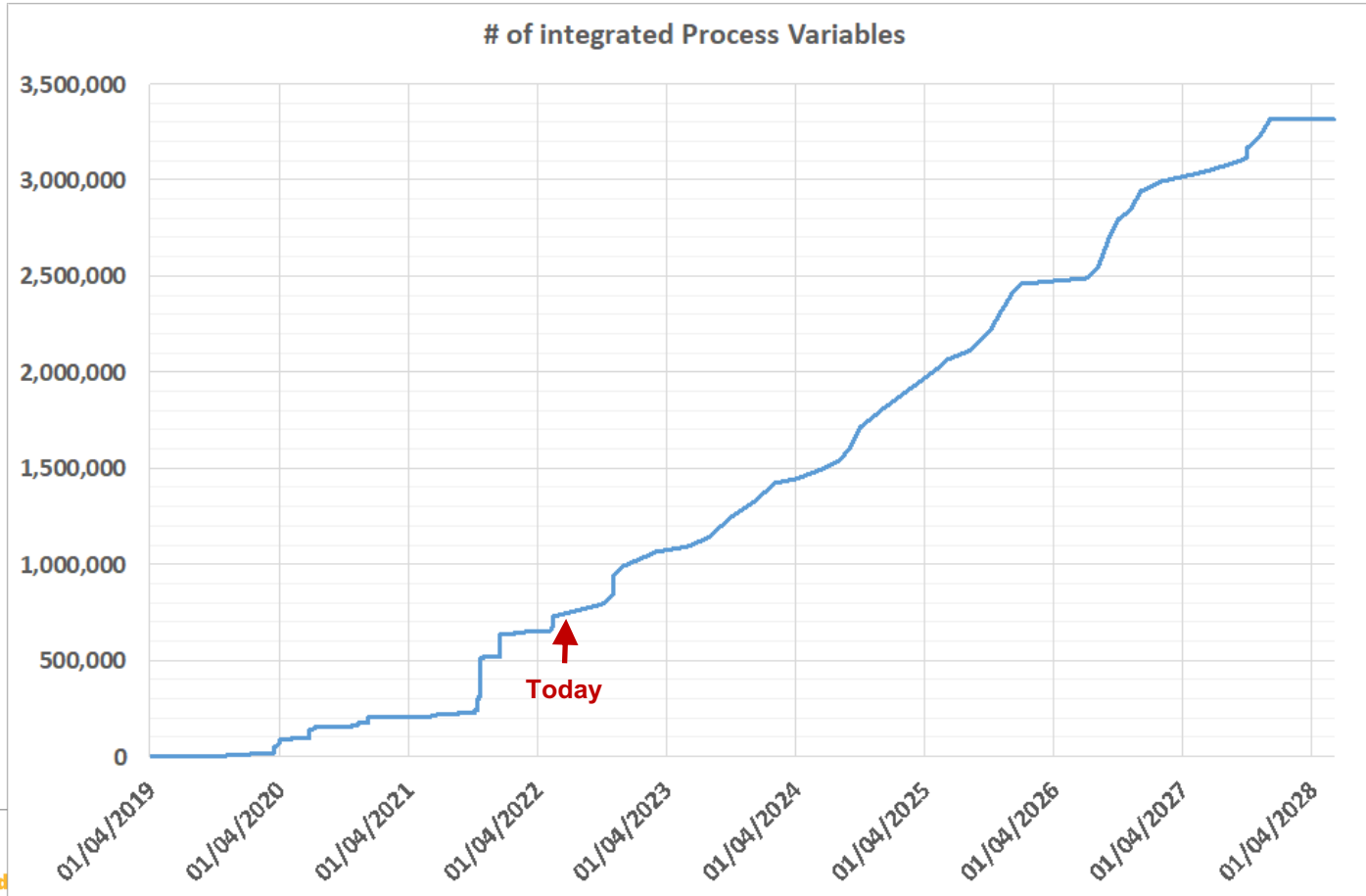
# Metrics (hardware)



12% of first  
plasma scope  
complete



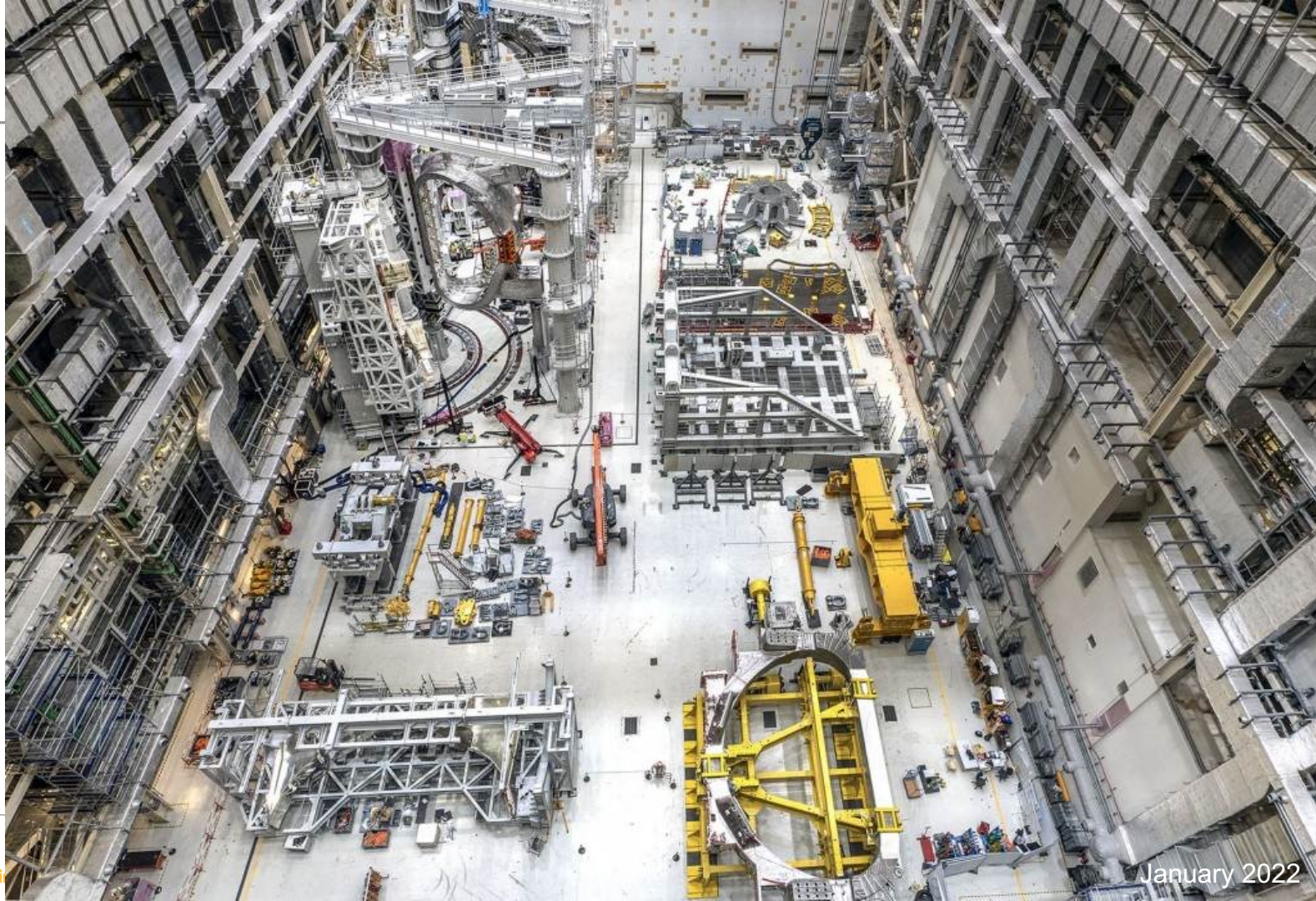
# Metrics (software)



20% of first  
plasma scope  
complete

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## Some pictures from recent assembly activities







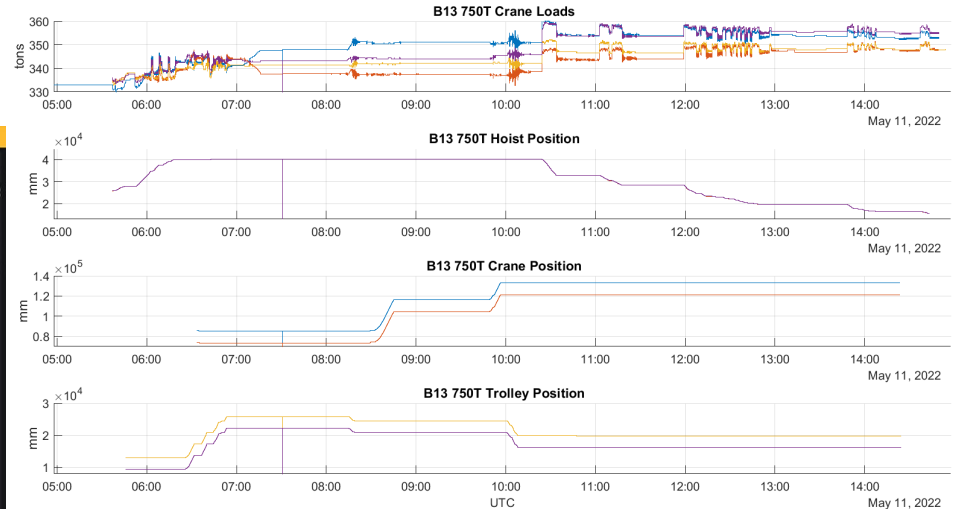
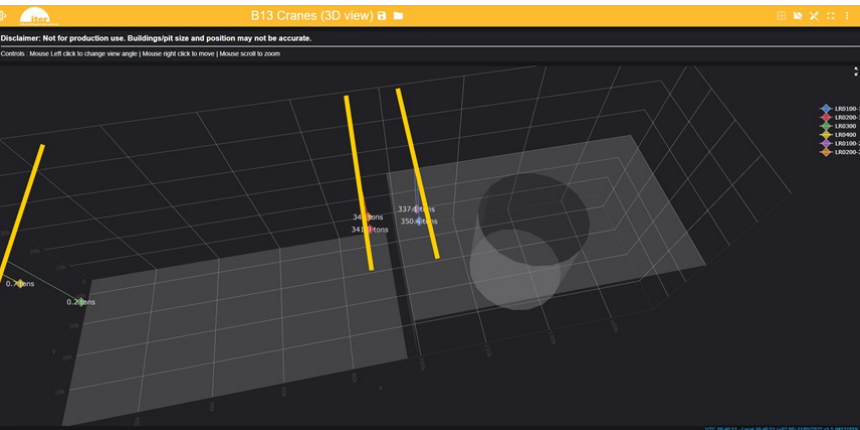
February 2022



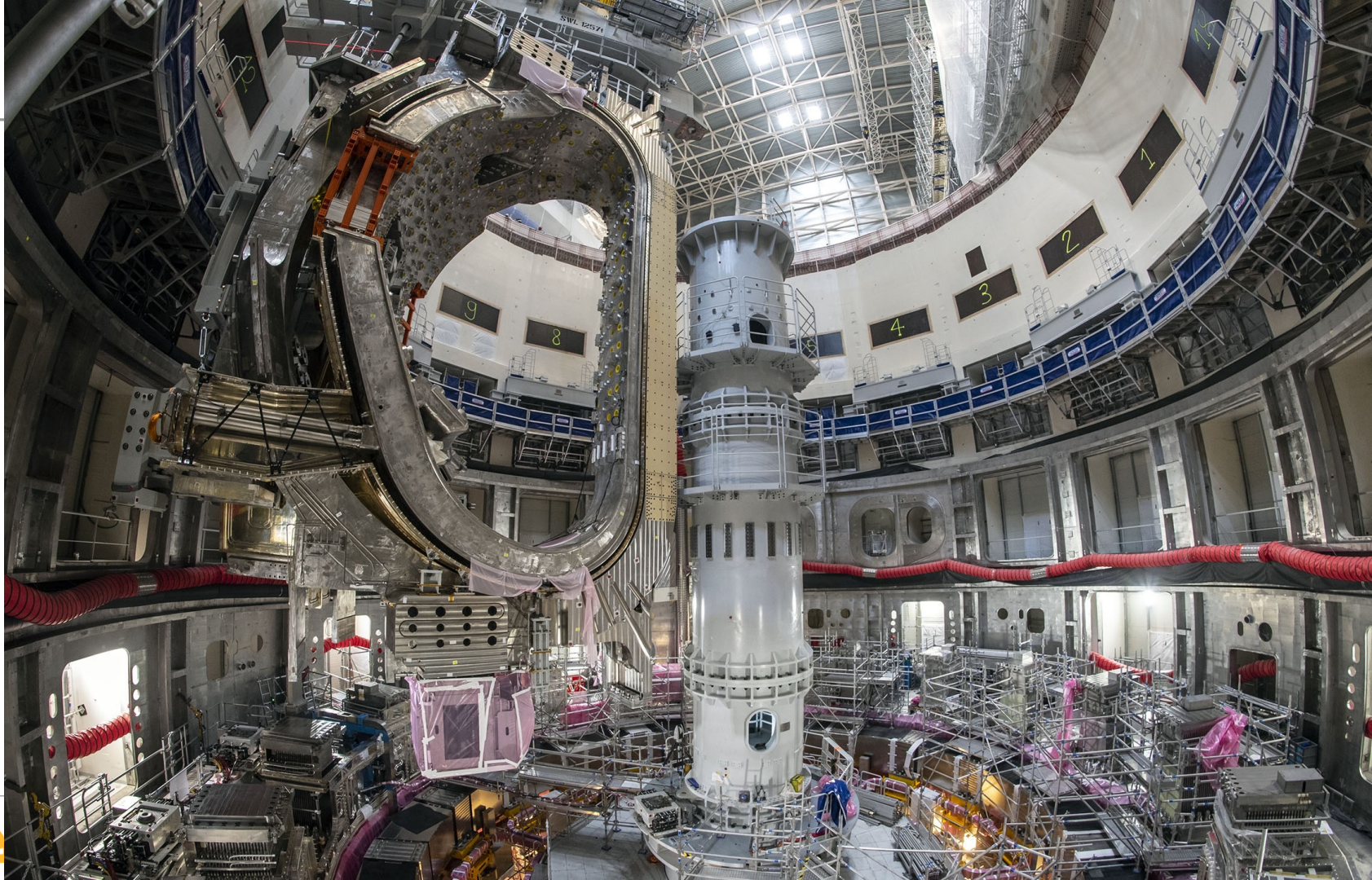


# The “Big Lift” May 11, 2022

- First out of nine subsectors lifted and installed in the Tokamak Pit
- A subsector consists of one 40° vacuum vessel sector with thermal shield and two toroidal field coils weighting 1200 tonnes









# Summary

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- ITER can contribute to secure energy supply
- ITER construction towards first plasma 75 % complete
- ITER Control System is in design, construction, commissioning and operation
- ITER is producing (HDF5) data today